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**NUMERICAL NONLINEAR INELASTIC ANALYSIS  
OF STIFFENED SHELLS OF REVOLUTION**

**Volume IV - SATELLITE-1P Program for  
STARS-2P Digital Computer Program**

***V. Svalbonas and P. Ogilvie***

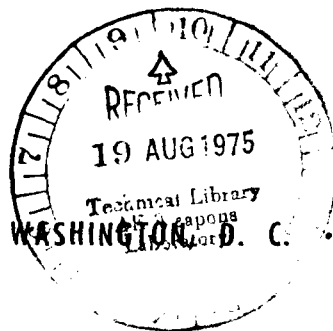
*Prepared by*

**GRUMMAN AEROSPACE CORPORATION**

**Bethpage, N.Y. 11714**

*for George C. Marshall Space Flight Center*

**NATIONAL AERONAUTICS AND SPACE ADMINISTRATION**



**WASHINGTON, D. C. • JULY 1975**



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16. ABSTRACT  Volume IV of this report contains the user and programming information necessary for the application of the SATELLITE-1P program. The program function is data debugging for the STARS-2P (Plasticity) program.  This report is prepared in four volumes. The other volumes are:  Volume I — Theory Manual for STARS-2P Digital Computer Program Volume II — User's Manual for STARS-2P Digital Computer Program Volume III — Engineer's Program Manual for STARS-2P Digital Computer Program					
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## INTRODUCTION

The STARS-2P program performs a significant amount of calculations prior to the complete processing of all data. Thus data errors or inconsistencies usually cause a run to terminate after the first data error is encountered. To overcome the resulting problem of requiring several computer runs to debug data, a special data debugging package called SAT-1P was created.

The program was written exclusively in FORTRAN IV for the IBM 370-165 computer, and then converted to the UNIVAC 1108. The core utilization of the program is 32,000 words.

## SECTION 1

### SATELLITE-1P PROGRAM

- 1.1 INPUT: The sole purpose of the SAT-1P program is data debugging of the STARS-2P program input data deck. Therefore the input data is identical to that described for the STARS program (Ref. 1), with one exception to be discussed below. For this purpose the dash separator cards, which are actually required only for data separation in the SATELLITE program, are accepted also by the STARS program.

The one data change involves the first card of the data deck, which in the STARS program is an arbitrary alphanumeric card. For the SAT-1P program this card is:

<u>I.</u>	<u>Title Card</u>	<u>Column</u>	<u>Format</u>
A.	Alphanumeric title (submission description)	1-60	15A4
B.	Scale Extent	61-70	F10.0

This number will be used as the scale extent in the graphics output of the SATELLITE program. For example if the input number is 3000., the scale for all the diagrams will be set (square scale is used) so that 3,000.0 fits properly on 8 in. paper. A "default" option to this input is also available. If no scale extent is input, the program will size each region topology diagram on a square scale to best fit that region, resulting in different scales for different regions.

All other input remains unchanged from the STARS-2P program.

1.2 OUTPUT: The SAT-1P program functions basically are the following:

- A. Check all STARS-2P input data for consistency.
- B. Check all STARS-2P input data for possibilities of causing "divide by zero" errors.
- C. Check shell idealizations by providing exact plots of input points and/or shapes, and topology, thus allowing the user to locate gaps or other types of errors.
- D. Check spellings on alphameric clues, and where possible, format errors. In the latter case, no attempt has been made to override systems automatic terminations due to format inconsistencies. However, the use of the dash separator cards often allows further checking to proceed. The dash separator cards also overcome user errors in setting input table lengths.

Many of the errors encountered in the STARS-2P data deck will not affect the idealization plotting capability of the SAT-1P program. In cases where plotting is affected, as much plotting as possible will be accomplished before termination. Additional error messages will be provided directly on the charts.

1.3 EXAMPLES, FLOW CHART, LISTING: The execution of one sample problem by the SAT-1P program is provided on the following pages. The data deck in this case is free of errors. For sample errors to be detected see the enclosed program listing or Reference 2.

SATELLITE-IP

STARS-2P (PLASTICITY) DATA DEBUGGING PROGRAM

VERSION DATA ... OCTOBER 7, 1973

FOR INFORMATION CALL V. SVALBONAS

(516) 575-7701

P. OGILVIE

PLATE UNDER CYCLIC LOAD

4	4	2	3	120	20	2	56	56
NLPL 1								
ALUM 150T								
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.1005000+08	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.3300000+00	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.8417000+04	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.3967000+01	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.4000000+04	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
ALUI 150T								
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.1005000+08	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.3300000+00	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.8417000+04	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.3967000+01	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.4000000+09	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000
.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000

1 0 0 PLATE

1	1	2
21 20		
.002	1.0	E=04 .0006
0.0		
150T	ALUI	SING THIC NOTH KINC 2
.2000000-02	.2000000-01	
.2615000+00	.2615000+00	
000100		
.1200000+05	.1200000+05	
1	1	2

1 0 0 PLATE

2	2	3
21 20		
.01780	1.0	E=04 .005933
0.0		



ISOT	ALUM	SING	THIC	NOTH	KINE	2
.2000000+01	.1875000+00					
.2615000+00	.2615000+00					
000100						
.1200000+05	.1200000+05					
1	1	2				

1 0 0 PLATE

3	3	4
21 20		
.21130	1.0	E+04 .042250
0.0		
ISOT	ALUM	SING
.1875000+00	.6100000+00	
.2615000+00	.2615000+00	
1	1	2

1 0 0 PLATE

4	4	5
21 20		
1.0	1.0	E+04 .2
0.0		
ISOT	ALUM	SING
.6100000+00	.2610000+01	
.2615000+00	.2615000+00	
1	1	2

5	0	0
1 0 1 0 0		
2 0 1 1 1		
3 0 1 1 1		
4 0 1 1 1		
5 0 0 1 1		

1	1	-0.150797

4	4	2	3	-190	20	5	1
ALUM	ISOT						
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.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	
.3300000+00	.0000000	.0000000	.0000000	.0000000	.0000000	.0000000	

.00000000	.00000000	.00000000	.00000000	.00000000
.00000000	.00000000	.00000000	.00000000	.00000000
.00000000	.00000000	.00000000	.00000000	.00000000
.1683400*05	.00000000	.00000000	.00000000	.00000000
.00000000	.00000000	.00000000	.00000000	.00000000
.3967000*01	.00000000	.00000000	.00000000	.00000000
.00000000	.00000000	.00000000	.00000000	.00000000
.4000000*04	.00000000	.00000000	.00000000	.00000000
.00000000	.00000000	.00000000	.00000000	.00000000
ALU1	ISOT			
.00000000	.00000000	.00000000	.00000000	.00000000
.00000000	.00000000	.00000000	.00000000	.00000000
.1005000*08	.00000000	.00000000	.00000000	.00000000
.00000000	.00000000	.00000000	.00000000	.00000000
.3300000*00	.00000000	.00000000	.00000000	.00000000
.00000000	.00000000	.00000000	.00000000	.00000000
.00000000	.00000000	.00000000	.00000000	.00000000
.00000000	.00000000	.00000000	.00000000	.00000000
.1683400*05	.00000000	.00000000	.00000000	.00000000
.00000000	.00000000	.00000000	.00000000	.00000000
.3967000*01	.00000000	.00000000	.00000000	.00000000
.00000000	.00000000	.00000000	.00000000	.00000000
.4000000*04	.00000000	.00000000	.00000000	.00000000
.00000000	.00000000	.00000000	.00000000	.00000000

000100

.1900000\*05 .1900000\*05

000100

.1900000\*05 .1900000\*05

1. 1 \*.238762

4 4 2 3 190 20 0

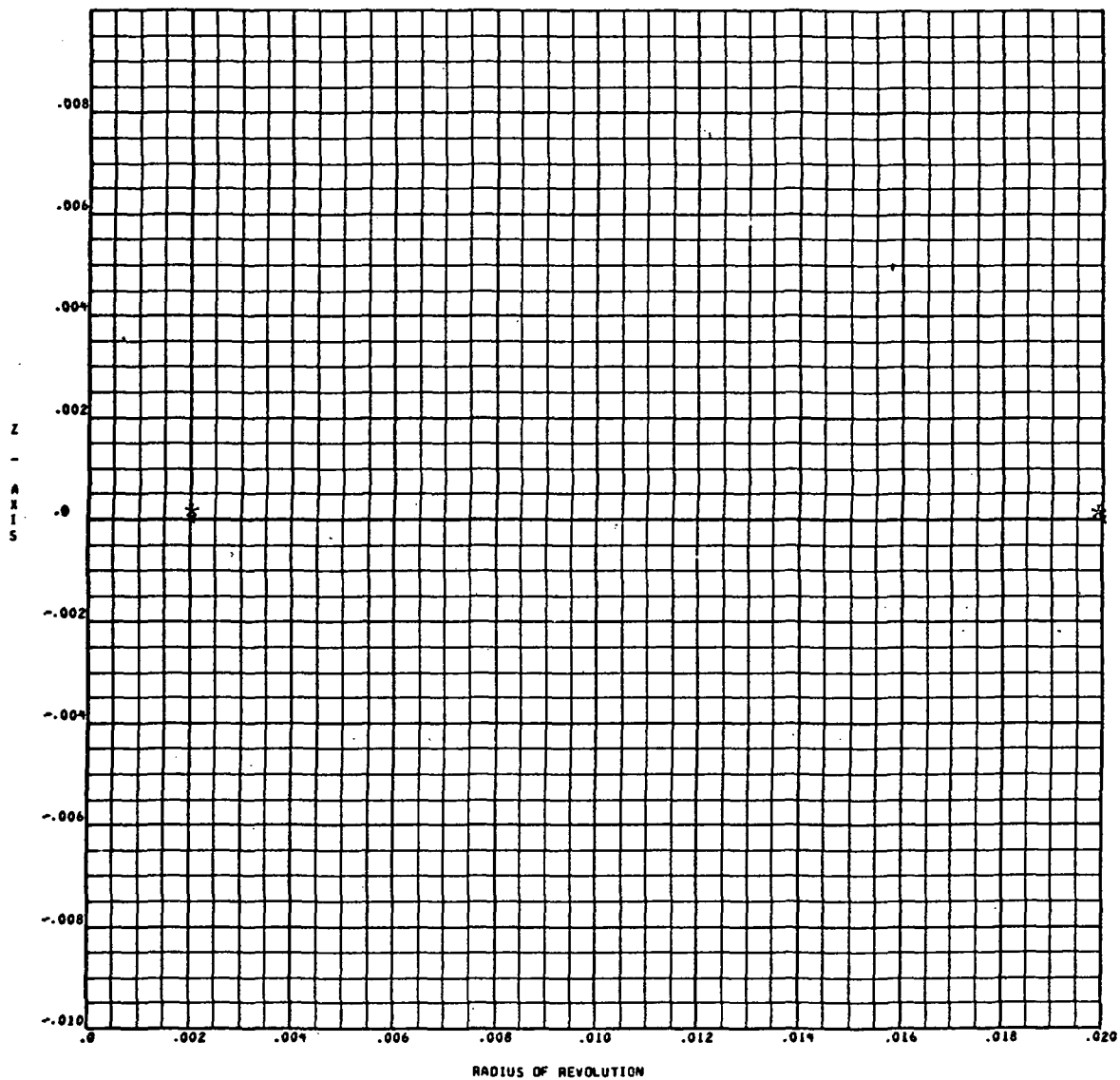
NO DETECTABLE ERRORS FOUND.

REGION NUMBER 1

1 SEGMENTS

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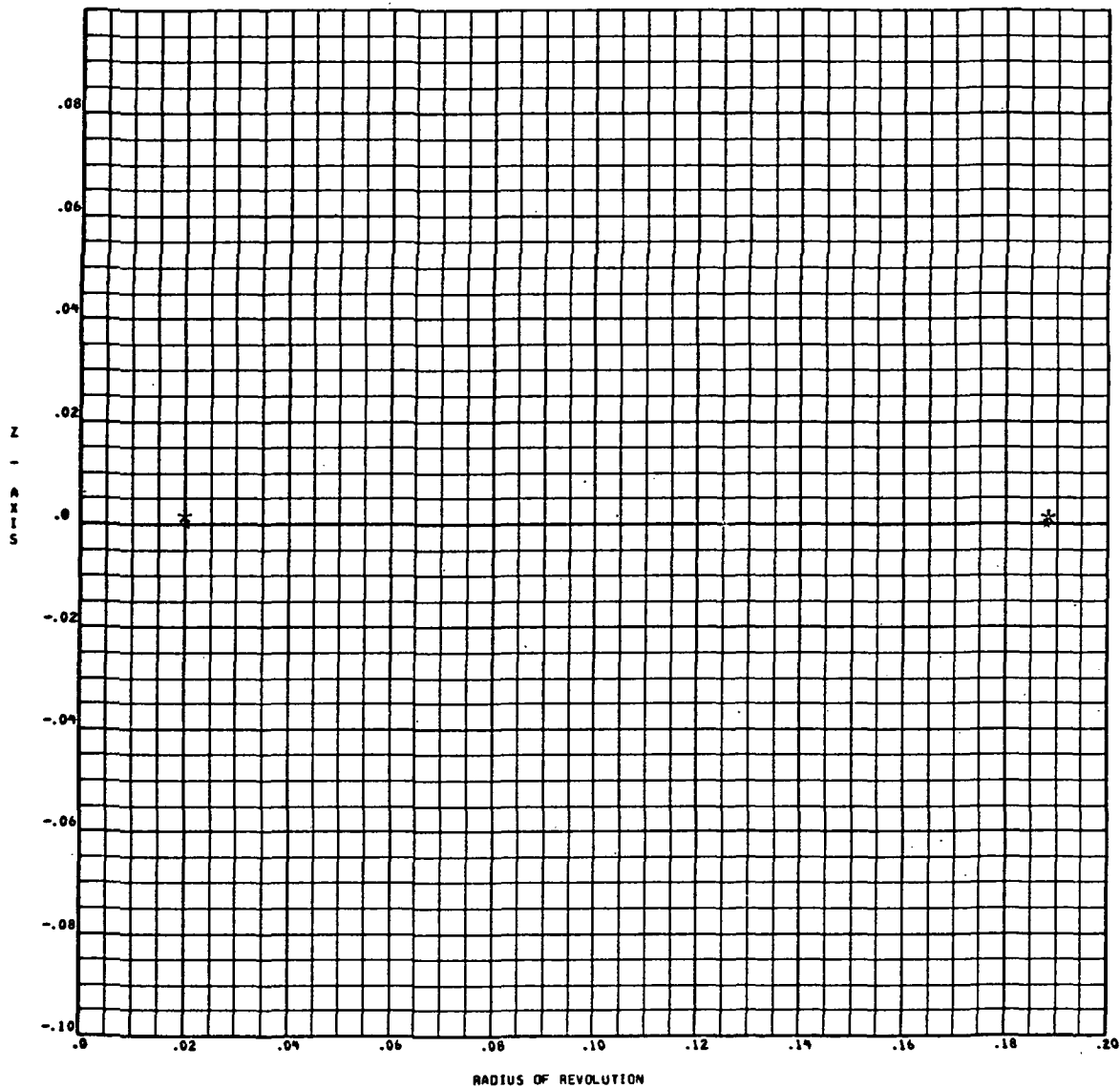


REGION NUMBER 2

1 SEGMENTS

JOB NO 451026 PAGE 6

0 LINKS

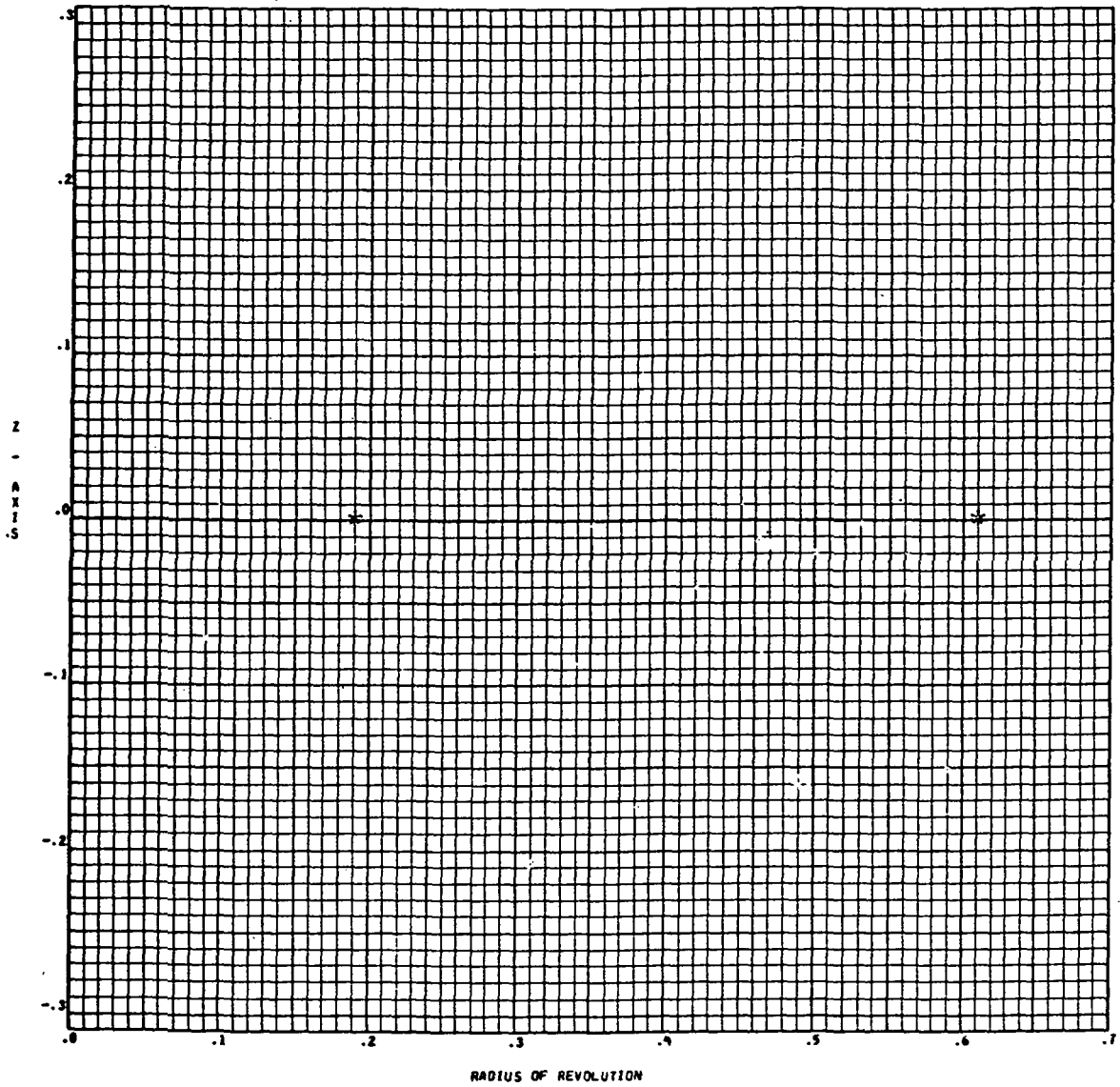


REGION NUMBER 3

1 SEGMENTS

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0 LINKS



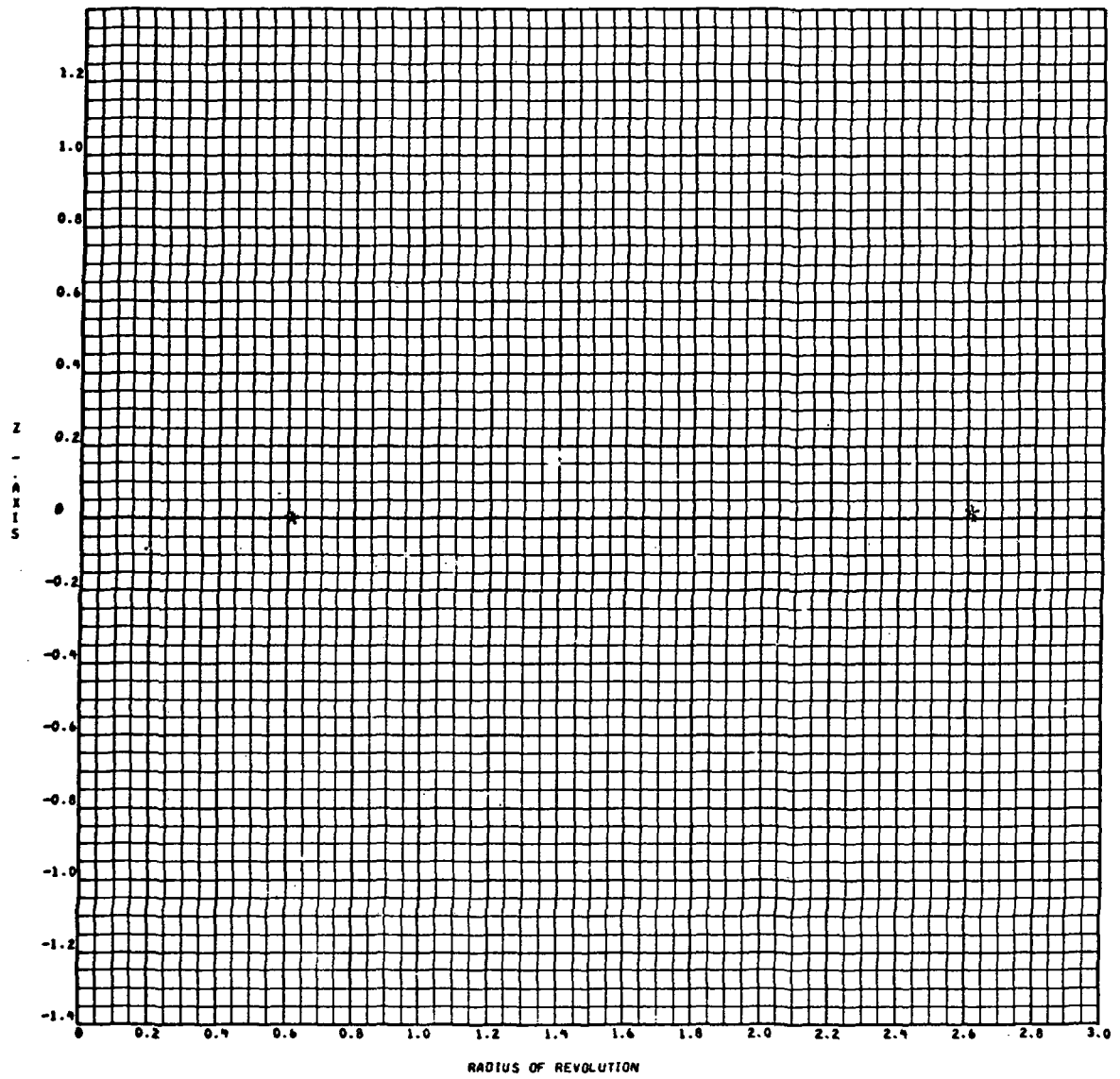
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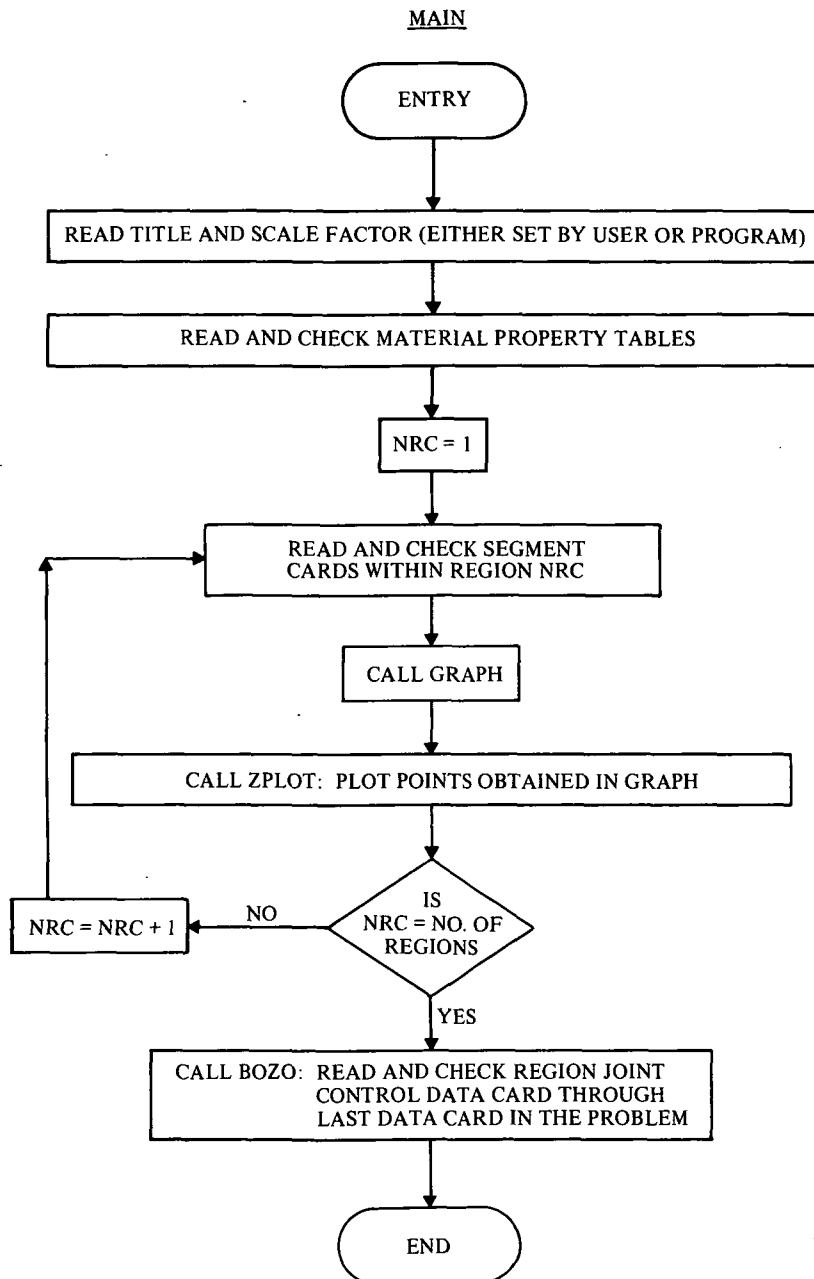
1 SEGMENTS

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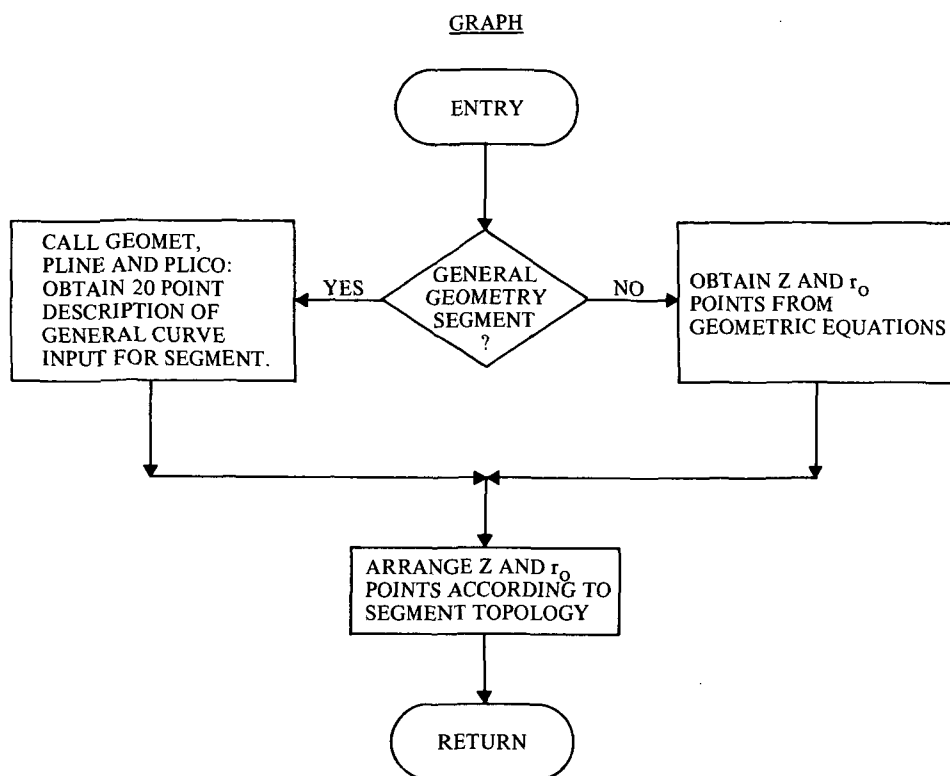
0 LINKS



The flow charts and listings of the SAT-LP program follow. The functions of the MAIN, GRAPH, ZPLOT and BOZO routines are explicit from the flow charts and need no further elaboration. The routines GEOMET, PLINE and PLICO are discussed in Reference 3.







```

RUN, //T STARSS, 1HMTSV440063, KEYJOMBIN214, 3, 500
ASG, T PUR, T, SAVE05
FREE TPF$.
ASG, T TPF$, F/1/POS/10
FOR, IS BLDATA, BLDATA
    BLOCK DATA
    COMMON /NAM1/ FACE(4), STRGO(7), THERM(4), MATER(3), SEGTAB(12)
    DATA FACE/4HSING, 4HEQUA, 4HUNEQ, 4HBLAN/
    DATA STRGO/11.0, 13.0, 21.0, 31.0, 12.0, 14.0, 15.0/
    DATA THERM/4HTHST, 4HNOTH, 4HTHCN, 4HTHIN/
    DATA MATER/4HISOT, 4HORTH, 4HSTIF/
    DATA SEGTAB/4HST10, 4HTHIC, 4HRWAF, 4HRWA1, 4HRWA2, 4HRWA3, 4HISG1,
    1 4HISG2, 4HISG3, 4HST11, 4HST12, 4HST13/
    END
FOR, IS MAIN, MAIN
C
C *****
C *
C * SATELLITE-1P
C *
C * DATA DEBUGGING PROGRAM
C * FOR
C * STARS-2P (PLASTICITY)
C *
C *****
C
C INTEGER SAVJTC, SAVSTP, SEGTAB, THICK, TYPE
C INTEGER XN1, XN2, XN
C COMMON /NAM1/ FACE(4), STRGO(7), THERM(4), MATER(3), SEGTAB(12)
C COMMON/GRAPHS/STIC(30), STP(30), GG1(30), GG2(30), GG3(30),
1 IREGC, ISEG, NSEG, MGEOM(30), JLINK(30), ILINK(30), ANGLNK(30), NSKL
2 JJT(30), IJT(30)
C COMMON /GPLOT/ ZZ(600), RRAD(600), NPT, NZR, DX
C COMMON /SPLINS/ ANG, PSI(100), RADR(100), ZI(14), RI(14), NRZIN,
1 POLY(10), NCOEF
C COMMON /TYGER/ XMAT(270, 10), LST(30), ST(30, 31), DUM(20), NSEGS(30),
C NRNG(30), JROW(30, 30), KELVN(30, 30), JMAT(30, 30),
0 NPP(30, 30), NXMAT(20), NREG, NORING, NMPT
C COMMON NERROR, ICOUNT
C DIMENSION STD(10), DLP(4)
C DIMENSION XDUM(6), JCHK(30), LDEF(9)
C DIMENSION NRZN(30), ZJ(14, 30), RJ(14, 30)
C DIMENSION ANGL(30), WORD(3), HARD(3)
C EQUIVALENCE (DUM(1), D)
C DATA DLIMTR/4H---/, A/1HA/, B/1HB/
C DATA WORD/'PLAS', 'NLIN', 'NLPL'/
C DATA HARD/'ISOT', 'KINE', 'PERF'/
2000 FORMAT(20A4)
2001 FORMAT(1X, 20A4)
1 IREGC = 1
1 READ(5, 1999, END=555) DX, DUM
1999 FORMAT(60X, F10.0, T1, 20A4)
WRITE(6, 1901)
1901 FORMAT(1H1, 20(/), 60X, 12HSATELLITE-1P////45X, 44HSTARS-2P (PLASTICIT
1Y) DATA DEBUGGING PROGRAM////51X, 31HVERSION DATA OCTOBER 1, 197
23, 28(/), 80X, 35HFOR INFORMATION CALL V. SVALBONAS/117X, 14H(516) 5
375-7701/103X, 10HP. OGILVIE)
WRITE(6, 1726)
1726 FORMAT(1H1)
NIX = 0
ICOUNT = 0

```

ICT = 1	
NPROB = 1	
DX = DX/8.0	200440
WRITE(6,2001) DUM	200450
READ(5,1002) NREG,NSMAX,NMPT,LINPUT,NLDS,CYC1,CYCP,NLR,RCYC,PRES,	
1 IWORD,OMEGA,DUM	
1002 FORMAT(I2,I3,3I2,F6.0,F4.0,I2,4X,2F6.0,17X,I2,E14.7,T1,20A4)	
WRITE(6,2001) DUM	200490
READ(5,1008) AWORD,NX3,LDEF,CYCG,DUM	
1008 FORMAT(A4,I6,10X,9I1,2X,F4.0,T1,20A4)	
WRITE(6,2001) DUM	200520
DO 1500 J=1,3	
IF (WORD(J)-AWORD) 1500,1501,1500	
1500 CONTINUE	200550
1501 JPLS = J	
NLCASE = NPROB	200630
XN = 0	200640
NROW = 0	200660
KK = -1	200670
NSAVE = 0	200680
DO 13 I=1,NMPT	200690
KK = KK+2	200700
NXMAT(KK) = NROW+1	200710
II = NROW+1	200720
READ(5,1004) STD(I),TYPE,DUM	200730
1004 FORMAT(2(A4,6X),T1,20A4)	200740
WRITE(6,2001) DUM	200750
NROW = 27	
DO 11 L=1,3	200770
11 IF (TYPE.EQ.MATER(L)) GO TO 12	200780
NERROR = 1	200790
CALL ETRAP	200800
STD(I) = DLINTR	200810
WRITE(6,223)	200820
223 FORMAT(28X,103H* DUE TO INPUT ERROR IT IS IMPOSSIBLE TO CHECK TH	200830
1E FOLLOWING CARDS UP TO THE DASH-SEPARATOR CARD. */)	200840
GO TO 2	200850
12 CONTINUE	200860
IF (L.EQ.1) NROW = 7	
IF (L.EQ.2) NROW = 17	
LLL = NSAVE+NROW	200890
READ(5,1005) ((XMAT(M,J),J=1,10),M=II,LLL)	200900
1005 FORMAT(5E14.7)	200910
WRITE(6,1205) ((XMAT(M,J),J=1,10),M=II,LLL)	200920
1205 FORMAT(1X,5E14.7)	200930
DO 608 M=3,10	200940
IF (XMAT(II,M-1).LT.XMAT(II,M)) GO TO 608	200950
IF (XMAT(II,M).EQ.0.0) GO TO 608	200960
NERROR = 32	200970
CALL ETRAP	200980
STD(I) = D	200990
608 CONTINUE	201000
NROW = NSAVE+NROW	201010
NXMAT(KK+1) = LLL	201020
13 NSAVE = NROW	201030
2 READ(5,2000) DUM	201040
WRITE(6,2001) DUM	201050
IF (D.NE.DLINTR) GO TO 2	201060
WRITE(6,222)	201070
222 FORMAT(/)	201080
DO 99 NRC=1,NREG	201090

	READ(5,1003) NST,NKL,NRING,DUM	201100
1003	FORMAT(3I2,T1,20A4)	201110
	WRITE(6,2001) DUM	201120
	NRNG(NRC) = NRING	
	NSEGS(NRC) = NST	
	IF (NRING.LE.28) GO TO 214	201130
	NERROR = 37	201140
	CALL ETRAP	201150
	WRITE(6,996) NRC	201160
996	FORMAT(/5X,'* REGION NUMBER ',I2,' *'///)	201170
214	CONTINUE	201180
	READ(5,1006) JRTIC,JRSTOP,DUM	201190
1006	FORMAT(5X,2I5,T1,20A4)	201200
	WRITE(6,2001) DUM	201210
	NSEG = NST	201220
	NSC = 0	201230
101	NSC = NSC+1	201240
	NCHK = 0	201250
	READ(5,1011) RGO,ANG,NLRS,DUM	
1011	FORMAT(F2.0,A1,I2,T1,20A4)	
	WRITE(6,2001) DUM	201280
C	GEOMETRY IDENTIFICATION SEARCH	201290
	DO 504 I=1,7	201300
504	IF (RGO.EQ.STRGO(I)) GO TO 505	201310
	NERROR = 2	201320
	NCHK = 1	201330
	CALL ETRAP	201340
	WRITE(6,999) NRC,NSC	201350
	I = 8	201360
505	KGEOM = I	201370
	MGEOM(NSC) = KGEOM	201380
	IF (KGEOM.EQ.5) WRITE(6,1233)	201390
1233	FORMAT(/60X,'NOTE - FOR PLOT ROUTINE A/B=1.5, N=0 WILL BE USED.'/)	201400
	IF (RGO.NE.14.0) GO TO 280	201410
	ANGL(NSC) = ANG	201420
	IF (ANG.EQ.A.OR.ANG.EQ.B) GO TO 280	201430
	NERROR = 2	201440
	NCHK = 1	201450
	CALL ETRAP	201460
	WRITE(6,999) NRC,NSC	201470
280	CONTINUE	201480
	READ(5,1012) DTAU,DIFF,STEP,APEX,DUM	
1012	FORMAT(3E14.1,3X,A4,T1,20A4)	
	WRITE(6,2001) DUM	201510
	IF (RGO.EQ.14.0) GO TO 180	201520
	READ(5,1015) G1,G2,G3,DUM	201530
1015	FORMAT(3E14.1,T1,20A4)	201540
	WRITE(6,2001) DUM	201550
	GG1(NSC) = G1	201560
	GG2(NSC) = G2	201570
	GG3(NSC) = G3	201580
	GO TO 188	201590
180	READ(5,182) NRZIN,(ZI(J),RI(J),J=1,3),ZI(4),DUM	201600
182	FORMAT(I2,7F10.0,T1,20A4)	201610
	NRZN(NSC) = NRZIN	201620
	IF (NRZIN.LE.14) GO TO 181	201630
	WRITE(6,2001) DUM	201640
	NERROR = 39	201650
	NCHK = 1	201660
	CALL ETRAP	201670
	WRITE(6,223)	201680

	GO TO 3	201690
181	IF (NRZIN.LE.3) GO TO 185	201700
	IF (NRZIN.EQ.4) READ(5,186) RI(4)	201710
186	FORMAT(7F10.0)	201720
	IF (NRZIN.GT.4) READ(5,186) RI(4),(ZI(J),RI(J),J=5,NRZIN)	201730
185	CONTINUE	201740
	WRITE(6,183) NRZIN,(ZI(J),RI(J),J=1,NRZIN)	201750
183	FORMAT(1X,I2,7F10.4/(1X,7F10.4))	201760
	DO 190 J=1,NRZIN	201770
	ZJ(J,NSC) = ZI(J)	201780
190	RJ(J,NSC) = RI(J)	201790
188	CONTINUE	201800
	READ(5,1013) TYPE,HLAYR,SHEET,INTERP,RANKIN,HARDEN,NP,DUM	
1013	FORMAT(6(A4,6X),10X,I2,T1,20A4)	
	WRITE(6,2001) DUM	201830
	ICLK = 0	201840
C	MATERIAL PROPERTY IDENTIFICATION	201850
	DO 501 I=1,NMPT	201860
501	IF (HLAYR.EQ.STD(I)) GO TO 502	201870
	NERROR = 4	201880
	CALL ETRAP	201890
	WRITE(6,999) NRC,NSC	201900
	ICLK = 2	201910
	I = NMPT+1	201920
502	MAT = I	201930
	JMAT(NRC,NSC) = MAT	
	DO 506 I=1,3	201940
506	IF (TYPE.EQ.MATER(I)) GO TO 507	201950
	NERROR = 5	201960
	CALL ETRAP	201970
	WRITE(6,999) NRC,NSC	201980
	I = 4	201990
507	ITYPE = 1	202000
	DO 512 I=1,3	
512	IF (HARDEN.EQ.HARD(I)) GO TO 513	
	NERROR = 26	
	CALL ETRAP	
	WRITE(6,999) NRC,NSC	
513	CONTINUE	
	DO 510 I=1,12	202010
510	IF (INTERP.EQ.SEGTAB(I)) GO TO 511	202020
	NERROR = 6	202030
	CALL ETRAP	202040
	WRITE(6,999) NRC,NSC	202050
	ICLK = 1	202060
	I = 13	202070
511	ISTTAB = I	202080
	KLUE2 = 1	202090
	IF (ISTTAB.GE.3.AND.ISTTAB.LE.6) KLUE2 = 2	202100
	DO 508 I=1,4	202110
508	IF (SHEET.EQ.FACE(I)) GO TO 509	202120
	NERROR = 7	202130
	CALL ETRAP	202140
	WRITE(6,999) NRC,NSC	202150
	ICLK = 1	202160
	I = 5	202170
509	THICK = I	202180
C	TEMPERATURE LOAD IDENTIFICATION	202190
	DO 401 I=1,4	202200
401	IF (RANKIN.EQ.THERM(I)) GO TO 402	202210
	NERROR = 8	202220

	CALL ETRAP	202230
	WRITE(6,999) NRC,NSC	202240
	I = 5	202250
402	KELVIN = I	202260
	KELVN(NRC,NSC) = KELVIN	
	IF (NP.GE.2.AND.NP.LE.30) GO TO 191	202270
	NERROR = 3	202280
	NCHK = 1	202290
	CALL ETRAP	202300
	WRITE(6,999) NRC,NSC	202310
999	FORMAT(/5X,'* REGION NUMBER ',I2,5X,'SEGMENT NUMBER ',I2,'*')	202320
	1        ///	202330
	WRITE(6,223)	202340
	GO TO 3	202350
191	CONTINUE	202360
	NPP(NRC,NSC) = NP	
	IF (ICLK.EQ.1) WRITE(6,223)	202370
	IF (ICLK.EQ.1) GO TO 3	202380
	IWD = 1-IWORD	
	NROW = 3-IWD	
	IF (THICK.GT.1) NROW = THICK+3-2*IWD	
	IF (ISTTAB.EQ.1) NROW = 14-3*IWD	
	IF (ISTTAB.EQ.3) NROW = 16-3*IWD	
	IF (ISTTAB.EQ.4) NROW = 10-2*IWD	
	IF (ISTTAB.EQ.5) NROW = 12-3*IWD	
	IF (ISTTAB.EQ.6) NROW = 13-3*IWD	
	IF (ISTTAB.EQ.7) NROW = 9-2*IWD	
	IF (ISTTAB.EQ.8) NROW = 11-3*IWD	
	IF (ISTTAB.EQ.9) NROW = 12-3*IWD	
	IF (ISTTAB.EQ.10) NROW = 15-3*IWD	
	IF (ISTTAB.EQ.11) NROW = 17-4*IWD	
	IF (ISTTAB.EQ.12) NROW = 18-4*IWD	
	JROW(NRC,NSC) = NROW	
	IF ((ISTTAB.NE.1.AND.ISTTAB.NE.3).OR.JPLS.NE.2) GO TO 290	
	NERROR = 40	
	CALL ETRAP	
	WRITE(6,999) NRC,NSC	
290	CONTINUE	
	DO 901 I=1,NROW	202520
	READ(5,1005) (ST(I,J),J=1,NP)	202530
	WRITE(6,1205) (ST(I,J),J=1,NP)	202540
901	CONTINUE	202550
	STIC(NSC) = ST(1,1)	202560
	STP(NSC) = ST(1,NP)	202570
	IF (G1.EQ.0.0.AND.KGEOM.EQ.3) GO TO 902	202580
	GO TO 903	202590
902	S = ST(1,1)/ST(1,NP)	202600
	IF (0.01.LT.S.AND.S.LT.100.0) GO TO 903	202610
	NERROR = 33	202620
	CALL ETRAP	202630
	WRITE(6,998) NRC,NSC,LL	202640
903	CONTINUE	202650
	DO 2108 LL=1,NP	202660
	HO = 1.0	202670
	T = 1.0	202680
	GO TO (711,600,711,32,33,34,35,36,37,28,29,30),ISTTAB	202690
600	GO TO (701,702,703),THICK	202700
703	HO = ST(4,LL)	202710
702	T = ST(3,LL)	202720
701	HI = ST(2,LL)	202730
	GO TO 714	202740

711	CONTINUE	202750
	XK11 = ST(2,LL)	202760
	XK12 = ST(3,LL)	202770
	XK22 = ST(4,LL)	202780
	XK33 = ST(5,LL)	202790
	XD11 = ST(6,LL)	202800
	XD12 = ST(7,LL)	202810
	XD22 = ST(8,LL)	202820
	XD33 = ST(9,LL)	202830
	XK21 = XK12	202840
	XD21 = XD12	202850
	GO TO 814	202860
34	HO = ST(10,LL)	202870
33	T = ST(9,LL)	202880
32	HI = ST(8,LL)	202890
	GO TO 851	202900
37	HO = ST(9,LL)	202910
36	T = ST(8,LL)	202920
35	HI = ST(7,LL)	202930
851	CONTINUE	202940
	SPH = ST(5,LL)	202950
	IF (SPH.NE.0.0) GO TO 714	202960
	NERROR = 9	202970
	CALL ETRAP	202980
	WRITE(6,998) NRC,NSC,LL	202990
	GO TO 714	203000
30	HO = ST(14,LL)	203010
29	T = ST(13,LL)	203020
28	HI = ST(12,LL)	203030
	SPH = ST(10,LL)	203040
	STH = ST(11,LL)	203050
	IF (STH.NE.0.0) GO TO 850	203060
	NERROR = 10	203070
	CALL ETRAP	203080
	WRITE(6,998) NRC,NSC,LL	203090
850	IF (SPH.NE.0.0) GO TO 714	203100
	NERROR = 11	203110
	CALL ETRAP	203120
	WRITE(6,998) NRC,NSC,LL	203130
714	CONTINUE	203140
	IF (HO.NE.0.0) GO TO 802	203150
	NERROR = 12	203160
	CALL ETRAP	203170
	WRITE(6,998) NRC,NSC,LL	203180
802	IF (T.NE.0.0) GO TO 801	203190
	NERROR = 13	203200
	CALL ETRAP	203210
	WRITE(6,998) NRC,NSC,LL	203220
801	IF (HI.NE.0.0) GO TO 814	203230
	IF ((ISTTAB.EQ.6.OR.ISTTAB.EQ.9.OR.ISTTAB.EQ.12.OR.(ISTTAB.EQ.2.AND 1.THICK.EQ.3)) GO TO 710	203240
	NERROR = 14	203250
	GO TO 712	203260
710	NERROR = 15	203270
712	CALL ETRAP	203280
	WRITE(6,998) NRC,NSC,LL	203290
814	CONTINUE	203300
	IF (ITYPE.NE.3) GO TO 2108	203310
	IF (ISTTAB.NE.1.AND.ISTTAB.NE.3) GO TO 2108	203320
	IF (XK11.NE.0.0) GO TO 2101	203330
	NERROR = 16	203340
		203350

	CALL ETRAP	203360
	WRITE(6,998) NRC,NSC,LL	203370
2101	IF (XK12.NE.0.0) GO TO 2104	203380
	NERROR = 17	203390
	CALL ETRAP	203400
	WRITE(6,998) NRC,NSC,LL	203410
2104	IF (XK21.NE.0.0) GO TO 2105	203420
	NERROR = 18	203430
	CALL ETRAP	203440
	WRITE(6,998) NRC,NSC,LL	203450
2105	IF (XK22.NE.0.0) GO TO 2106	203460
	NERROR = 19	203470
	CALL ETRAP	203480
	WRITE(6,998) NRC,NSC,LL	203490
2106	IF (XK33.NE.0.0) GO TO 2109	203500
	NERROR = 20	203510
	CALL ETRAP	203520
	WRITE(6,998) NRC,NSC,LL	203530
2109	IF (XD11.NE.0.0) GO TO 2110	203540
	NERROR = 21	203550
	CALL ETRAP	203560
	WRITE(6,998) NRC,NSC,LL	203570
2110	IF (XD12.NE.0.0) GO TO 2102	203580
	NERROR = 22	203590
	CALL ETRAP	203600
	WRITE(6,998) NRC,NSC,LL	203610
2102	IF (XD21.NE.0.0) GO TO 2103	203620
	NERROR = 23	203630
	CALL ETRAP	203640
	WRITE(6,998) NRC,NSC,LL	203650
2103	IF (XD22.NE.0.0) GO TO 2107	203660
	NERROR = 24	203670
	CALL ETRAP	203680
	WRITE(6,998) NRC,NSC,LL	203690
2107	IF (XD33.NE.0.0) GO TO 2108	203700
	NERROR = 25	203710
	CALL ETRAP	203720
	WRITE(6,998) NRC,NSC,LL	203730
2108	CONTINUE	203740
	K = NROW+1	203780
	JJ = 1	203790
	JJJ = 6	203800
	JT = JJ	203840
	JTT = JJJ	203850
	L = 0	203860
	READ(5,1014) (LST(J),J=JJ,JJJ),DUM	203870
1014	FORMAT(6I1,T1,20A4)	203880
	WRITE(6,2001) DUM	203890
	IF (LST(JJ)) 8031,19,20	203900
	20 L = LST(JJ)	203910
1026	IF ((LST(1).NE.1.AND.LST(JT).NE.1).AND.(KELVIN.EQ.3.OR.KELVIN.EQ.4	203970
	1)) GO TO 1027	203980
	GO TO 1028	203990
1027	NERROR = 35	204000
	CALL ETRAP	204010
	WRITE(6,999) NRC,NSC	204020
1028	IF ((LST(1).NE.4.AND.LST(JT).NE.4).AND.KELVIN.EQ.1) GO TO 1029	204030
	GO TO 1025	204040
1029	NERROR = 35	204050
	CALL ETRAP	204060
	WRITE(6,999) NRC,NSC	204070



1025	IF (L.NE.1.AND.L.NE.4) GO TO 8031	204080
	GO TO 19	204090
8031	NERROR = 27	204100
	CALL ETRAP	204110
	WRITE(6,999) NRC,NSC	204120
	WRITE(6,223)	204130
	GO TO 3	204140
19	JJ = JJ+1	204150
	IF (L.NE.0.AND.KELVIN.EQ.2) GO TO 8075	204160
	GO TO 23	204170
8075	NERROR = 35	204180
	CALL ETRAP	204190
	WRITE(6,999) NRC,NSC	204200
23	IF (LST(JJ)) 8032,22,21	204210
21	L = L+1	204220
	IF (LST(JJ).NE.1) GO TO 8032	204230
22	IF (JJ.EQ.JJJ) GO TO 24	204240
	JJ = JJ+1	204250
	GO TO 23	204260
8032	NERROR = 27	204270
	CALL ETRAP	204280
	WRITE(6,999) NRC,NSC	204290
	WRITE(6,223)	204300
	GO TO 3	204310
24	IF (L.EQ.0) GO TO 71	204320
	IF (ICLK.EQ.2.AND.LST(JJ-5).NE.0) WRITE(6,223)	204330
	LY = K	204340
	KK = K+L-1	204350
	DO 72 M=K,KK	204360
	READ(5,1005) (ST(M,J),J=1,NP)	204370
	WRITE(6,1205) (ST(M,J),J=1,NP)	204380
72	CONTINUE	204390
71	CONTINUE	
590	CONTINUE	204460
	READ(5,591) IS,SAVJTC,SAVSTP,DUM	204470
591	FORMAT(3I5,T1,20A4)	204480
	WRITE(6,2001) DUM	204490
	IJT(NSC) = SAVJTC	204500
	JJT(NSC) = SAVSTP	204510
C	THE UPDATED INTERPOLATED VALUES OF THE MATERIAL PROPERTY COEFFIC	204520
C	IENTS ARE FOUND IN THE XMAT TABLE AND STORED IN THE XLAYER ARRAY	204530
	IF (LST(1).EQ.0) GO TO 3	
	IF (ICLK.EQ.2) GO TO 3	204550
	IF (KELVIN.NE.5) GO TO 125	204560
	IF (LST(1).EQ.1) KELVIN = 3	
	IF (LST(1).EQ.4) KELVIN = 1	
125	CONTINUE	204590
	DO 123 LL=1,NP	204600
	L=(MAT-1)*2+1	204610
	II=NXMAT(L)	204620
	III=NXMAT(L+1)	204630
	M=1	204640
	GO TO (91,123,93,93),KELVIN	204650
91	TEMPAV = (ST(LY,LL)+ST(LY+1,LL)+ST(LY+2,LL)+ST(LY+3,LL))/4.0	204660
	ARG=TEMPAV	204670
	GOTO 94	204680
93	ARG = ST(NROW + 1,LL)	204690
94	DO 104 I = 2,10	204700
	IF (ARG-XMAT(II,I)) 121,123,104	204710
121	IF (I-2) 8007,8007,123	204720
8007	NERROR = 28	204730

CALL ETRAP	204740
WRITE(6,998) NRC,NSC,LL	204750
998 FORMAT(/5X,'* REGION NUMBER ',I2,5X,'SEGMENT NUMBER ',I2,5X,	204760
1 'SEGMENT GEOMETRY TABLE ITEM ',I2,' *'////)	204770
GO TO 123	204780
104 CONTINUE	204790
NERROR = 29	204800
CALL ETRAP	204810
WRITE(6,998) NRC,NSC,LL	204820
123 CONTINUE	204830
3 READ(5,2000) DUM	204840
WRITE(6,2001) DUM	204850
IF (D.NE.DLIMTR) GO TO 3	204860
WRITE(6,222)	204870
JCHK(NSC) = NCHK	204880
IF (NSC.LT.NSEG) GO TO 101	204890
NSC = 0	204900
IF (NRING.EQ.0) GO TO 210	204910
DO 211 I=1,NRING	204920
READ(5,720) JTNO,(XDUM(J),J=1,5),DUM	204930
720 FORMAT(I2,5E14.7,T1,20A4)	204940
WRITE(6,2001) DUM	
READ(5,723) (XDUM(J),J=1,5),DUM	
723 FORMAT(A4,2X,4E14.7,T1,20A4)	
WRITE(6,2001) DUM	204950
READ(5,721) XDUM,DUM	204960
721 FORMAT(6E12.5,T1,20A4)	204970
WRITE(6,2001) DUM	204980
IF (XDUM(2)) 780,780,781	204990
780 WRITE(6,782)	205000
782 FORMAT(/ 4X,'THE RING CENTROID RADIUS IS ZERO.')	205010
ICOUNT = ICOUNT+1	205020
781 CONTINUE	205030
READ(5,722) (XDUM(J),J=1,4),HARDEN,DUM	
722 FORMAT(4E14.7,4X,A4,T1,20A4)	
WRITE(6,2001) DUM	205060
DO 517 J=1,3	
517 IF (HARDEN.EQ.HARD(J)) GO TO 518	
NERROR = 36	
CALL ETRAP	
518 CONTINUE	
READ(5,721) XDUM,DUM	
211 WRITE(6,2001) DUM	205090
680 READ(5,2000) DUM	205100
WRITE(6,2001) DUM	205110
IF (D.NE.DLIMTR) GO TO 680	205120
WRITE(6,222)	205130
210 CONTINUE	205140
NSKL = NKL	205150
IF (NSKL.EQ.0) GO TO 95	205160
DO 103 NRIG=1,NSKL	205170
READ(5,503) JDEP,JIND,ANGLE,DUM	205180
503 FORMAT(2I2,E14.7,T1,20A4)	205190
WRITE(6,2001) DUM	205200
JLINK(NRIG) = JDEP	205210
ILINK(NRIG) = JIND	205220
ANGLNK(NRIG) = ANGLE	205230
IF (JIND.LT.JDEP) GO TO 103	205240
NERROR = 30	205250
CALL ETRAP	205260
103 CONTINUE	205270

4	READ(5,2000) DUM	205280
	WRITE(6,2001) DUM	205290
	IF (D.NE.DLIMTR) GO TO 4	205300
	WRITE(6,222)	205310
95	NSEG = NST	205320
	NLINK = NKL	205330
	DO 3030 ISEG = 1,NSEG	205340
	NCHK = JCHK(ISEG)	205350
	KSEG = ISEG	205360
	IF (MGEOM(ISEG).NE.6) GO TO 195	205370
	ANG = ANGL(ISEG)	205380
	NRZIN = NRZN(ISEG)	205390
	IF (NRZIN.GE.15) GO TO 195	205400
	DO 192 I=1,NRZIN	205410
	ZI(I) = ZJ(I,ISEG)	205420
192	RI(I) = RJ(I,ISEG)	205430
195	CONTINUE	205440
	CALL GRAPH (NCHK,NRC)	205450
	IF (NCHK.EQ.1) GO TO 3031	205460
3030	CONTINUE	205470
3031	NZR = NRC	205480
	JCLUE = 0	205490
	IF (NCHK.EQ.1.AND.KSEG.EQ.1) JCLUE = 1	205500
	IF (NCHK.EQ.1.AND.KSEG.GT.1) JCLUE = 2	205510
	CALL ZPLOT (JCLUE)	205520
99	CONTINUE	205530
	READ(5,601) NOJ,NORING,NLINK,DUM	205540
601	FORMAT(3I5,T1,20A4)	205550
	WRITE(6,2001) DUM	205560
	IF (NORING.LE.28) GO TO 750	205570
	NERROR = 38	205580
	CALL ETRAP	205590
750	CONTINUE	205600
	IF (NORING.EQ.0) GO TO 751	205610
	DO 752 I=1,NORING	205620
	READ(5,720) JTNO,(XDUM(J),J=1,5),DUM	205630
	WRITE(6,2001) DUM	205640
	READ(5,723) (XDUM(J),J=1,5),DUM	
	WRITE(6,2001) DUM	
	READ(5,721) XDUM,DUM	205650
	WRITE(6,2001) DUM	205660
	IF (XDUM(2)) 783,783,784	205670
783	WRITE(6,782)	205680
	ICOUNT = ICOUNT+1	205690
784	CONTINUE	205700
	READ(5,722) (XDUM(J),J=1,4),HARDEN,DUM	
	WRITE(6,2001) DUM	205720
	DO 519 J=1,3	
519	IF (HARDEN.EQ.HARD(J)) GO TO 520	
	NERROR = 36	
	CALL ETRAP	
520	CONTINUE	
	READ(5,721) XDUM,DUM	
752	WRITE(6,2001) DUM	205740
681	READ(5,2000) DUM	205750
	WRITE(6,2001) DUM	205760
	IF (D.NE.DLIMTR) GO TO 681	205770
	WRITE(6,222)	205780
751	CONTINUE	205790
	IF (NLINK.EQ.0) GO TO 3108	205800
	DO 602 NRIG=1,NLINK	205810

	READ(5,603) JD,JI,COTAN,DUM	205820
603	FORMAT(2I2,E14.7,T1,20A4)	205830
	WRITE(6,2001) DUM	205840
	LST(NRIG) = JD	205850
	IF (NRIG.EQ.1) GO TO 605	205860
	IF (JDD.LT.JD) GO TO 605	205870
	NERROR = 31	205880
	CALL ETRAP	205890
	IF (JDD.GE.JD) GO TO 602	205900
605	JDD = JD	205910
602	CONTINUE	205920
5	READ(5,2000) DUM	205930
	WRITE(6,2001) DUM	205940
	IF (D.NE.DLIMTR) GO TO 5	205950
	WRITE(6,222)	205960
3108	CONTINUE	205970
	DO 109 J=1,NOJ	205980
	READ(5,110) JN,DLP,ANGLE,DUM	205990
110	FORMAT(12,4F2.0,E14.1,T1,20A4)	206000
	WRITE(6,2001) DUM	206010
	IF (NLINK.EQ.0) GO TO 109	206020
	DO 130 N=1,NLINK	206030
	IF (JN.EQ.LST(N)) GO TO 132	206040
130	CONTINUE	206050
	GO TO 109	206060
132	DO 131 I=1,4	206070
	IF (DLP(I).EQ.0.0) GO TO 131	206080
	NERROR = 34	206090
	CALL ETRAP	206100
	GO TO 109	206110
131	CONTINUE	206120
109	CONTINUE	206130
6	READ(5,2000) DUM	206140
	WRITE(6,2001) DUM	206150
	IF (D.NE.DLIMTR) GO TO 6	206160
	WRITE(6,222)	206170
	READ(5,302) LINLOD,DUM	206190
302	FORMAT(14,T1,20A4)	206200
	WRITE(6,2001) DUM	206210
	IF (LINLOD.EQ.0) GO TO 7	206220
	DO 304 N=1,LINLOD	206230
	READ(5,305) JEXT1,XFL,DUM	
305	FORMAT(5X,15,E14.7,T1,20A4)	
	WRITE(6,2001) DUM	206260
304	CONTINUE	206270
7	READ(5,2000) DUM	206280
	WRITE(6,2001) DUM	206290
	IF (D.NE.DLIMTR) GO TO 7	206300
	WRITE(6,222)	206310
303	CONTINUE	206320
887	IF (NLDS.LE.ICT) GO TO 888	
	CALL CYCLE	
	ICT = ICT+1	
	GO TO 887	
888	IF (ICOUNT.EQ.0) GO TO 889	206560
	WRITE(6,866) ICOUNT	206570
866	FORMAT(10(/),100X,15,' ERRORS LOCATED.')	206580
	GO TO 1	206590
889	WRITE(6,865)	206600
865	FORMAT(10(/),100X,'NO DETECTABLE ERRORS FOUND.')	206610
	GO TO 1	206620

555 CALL ENDJOB  
STOP  
END

206640  
206650

FOR, IS GRAPH, GRAPH	
SUBROUTINE GRAPH (NCHK, NRC)	300010
COMMON/GRAPHS/STIC(30), STP(30), G1(30), G2(30), G3(30),	300020
1 IREGC, ISEG, NSEG, MGEOM(30), JLINK(30), ILINK(30), ANGLNK(30), NLINK,	300030
2 JJT(30), IJT(30)	300040
COMMON/GPLOT/ZZ(600), RRAD(600), NPT, NZR	300050
COMMON /SPLINS/ ANG, PSI(100), RADR(100), ZI(14), RI(14), NRZIN,	300060
1 POLY(10), NCOEF	300070
COMMON NERROR	300080
DIMENSION PHI(20), RAD(20), Z(20)	
DIMENSION IDARY(2)	
DIMENSION R(3), ZE(9)	
DATA IDARY/'HARDCO', 'PY	300100
DATA AAA/'A ' /	300110
DO 600 I=1, 20	300120
RAD(I) = 0.0	300130
600 Z(I) = 0.0	300140
IF(ISEG .NE.1)GO TO 20	300150
NPT=0	300160
RELOR = 0.0	300170
IF(IREGC .NE.1)GO TO 20	300180
CALL IDENT (9, IDARY)	
IREGC = 2	300200
20 IF (NCHK.EQ.1) GO TO 999	300210
MG = MGEOM(ISEG)	300220
GO TO (30, 30, 80, 70, 30, 30, 160, 999), MG	300230
30 CONTINUE	300240
DELTA=(STP(ISEG)-STIC(ISEG))/19.0	300250
DO 50 I = 1, 19	300260
PHI(I)= (I-1)*DELTA + STIC(ISEG)	300270
50 CONTINUE	300280
PHI(20)= STP(ISEG)	300290
60 GO TO(100, 90, 80, 70, 130, 120, 160), MG	300300
C	300310
C CYLINDER	300320
C	300330
70 CONTINUE	300340
NUMPT= 2	300350
RAD(1) = G1(ISEG)	300360
RAD(2) = RAD(1)	300370
Z(1) = STP(ISEG)-STIC(ISEG)	300380
Z(2)= 0.0	300390
GO TO 200	300400
C	300410
C CONE	300420
C	300430
80 CONTINUE	300440
PHIANG= G1(ISEG)	300450
COSP= COS(PHIANG)	300460
RAD(1)= STIC(ISEG)* COSP	300470
RAD(2)= STP(ISEG)* COSP	300480
Z(1)= SIN(PHIANG)*(STP(ISEG)-STIC(ISEG))	300490
Z(2)= 0.0	300500
NUMPT = 2	300510
GO TO 200	300520
C	300530
C OGIVE	300540
C	300550
90 CONTINUE	300560

COSP= COS(STP(ISEG))	300570
DO 95 I=1,20	300580
RAD(I)= (G1(ISEG)*SIN(PHI(I))) - G2(ISEG)	300590
Z(I)= G1(ISEG)*(COS(PHI(I))-COSP)	300600
95 CONTINUE	300610
Z(20)= 0.0	300620
NUMPT =20	300630
GO TO 200	300640
C	300650
C ELIPSE-(G3 IS OFFSET DISTANCE)	300660
C	300670
100 CONTINUE	300680
BB= G2(ISEG)	300690
C= G3(ISEG)	300700
A= G1(ISEG)	300710
B= G2(ISEG)* A	300720
DO 109 I=1,20	300730
COSP= COS(PHI(I))	300740
SINP= SIN(PHI(I))	300750
RAD(I) = SINP*A/((SINP**2+BB**2*COSP**2)**.5)-C	300760
Z(I) = B*SQRT(1.0-(RAD(I)+C)**2/A**2)	300770
IF (PHI(I).GT.1.5708.AND.PHI(I).LT.4.61239) Z(I) = -Z(I)	300780
109 CONTINUE	300790
DO 107 I=1,20	300800
107 Z(I) = Z(I)-Z(20)	300810
NUMPT = 20	300820
GO TO 200	300830
C	300840
C GENERAL GEOMETRY	300850
C	300860
120 CONTINUE	300870
CALL GEOMET	300880
DO 450 K=1,20	300890
ARG = PHI(K)	300900
DO 404 J=1,100	300910
PHO = PSI(J)	300920
IF (ANG.EQ.AAA) IF (ARG-PHO) 421,423,404	300930
IF (PHO-ARG) 421,423,404	300940
421 IF (J-1) 8502,8502,424	300950
404 CONTINUE	300960
GO TO 8503	300970
423 RAD(K) = RADR(J)	300980
GO TO 450	300990
8502 NERROR = 56	301000
CALL ETRAP	301010
WRITE(6,989) NRC,ISEG	301020
989 FORMAT(/5X,'* REGION NUMBER ',I2,5X,'SEGMENT NUMBER ',I2,' *	301030
1 ///).	301040
NCHK = 1	301050
GO TO 999	301060
8503 NERROR = 57	301070
CALL ETRAP	301080
WRITE(6,989) NRC,ISEG	301090
NCHK = 1	301100
GO TO 999	301110
424 SUB1 = ARG-PSI(J-1)	301120
SUB2 = PSI(J)-PSI(J-1)	301130
RAD(K) = RADR(J-1)+(RADR(J)-RADR(J-1))*SUB1/SUB2	301140
450 CONTINUE	301150
RMAX = RI(1)	301160
RMIN = RI(1)	301170

DO 365 K=2,NRZIN	301180
IF (RI(K).LT.RMIN) RMIN = RI(K)	301190
IF (RI(K).GT.RMAX) RMAX = RI(K)	301200
365 CONTINUE	301210
DO 401 J=1,20	301220
IF (RAD(J).LT.RMIN) RAD(J) = RMIN	301230
IF (RAD(J).GT.RMAX) RAD(J) = RMAX	301240
401 CONTINUE	301250
P1 = 3.1415926/2.0	301260
P3 = 3.0*P1	301270
DO 449 J=1,20	301280
PHO = PHI(J)	301290
IF (PHO.LT.P1.OR.PHO.GT.P3) GO TO 353	301300
AA = RI(1)	301310
III = 1	301320
C = AA	301330
I = III	301340
JJ = 1	301350
DO 451 K=2,NRZIN	301360
IF (ANG.EQ.AAA) IF (RAD(J)-RI(K)) 350,360,452	301370
IF (RI(K)-RAD(J)) 350,360,452	301380
350 C = RI(K)	301390
I = K	301400
JJ = I	301410
451 CONTINUE	301420
452 D = RI(K)	301430
II = K	301440
JJJ = II	301450
IF (I.NE.1) GO TO 460	301460
AA = RI(K+1)	301470
III = K+1	301480
R(1) = C	301490
R(2) = D	301500
R(3) = AA	301510
ZE(4) = ZI(1)	301520
ZE(5) = ZI(II)	301530
ZE(6) = ZI(III)	301540
GO TO 480	301550
460 CONTINUE	301560
AA = RI(K-2)	301570
III = K-2	301580
R(1) = AA	301590
R(2) = C	301600
R(3) = D	301610
ZE(4) = ZI(III)	301620
ZE(5) = ZI(I)	301630
ZE(6) = ZI(II)	301640
GO TO 480	301650
353 AA = RI(NRZIN)	301660
III = NRZIN	301670
C = A	301680
I = III	301690
JJ = NRZIN	301700
L = NRZIN-1	301710
K = L	301720
DO 453 M=1,L	301730
IF (ANG.EQ.AAA) IF (RAD(J)-RI(K)) 349,360,454	301740
IF (RI(K)-RAD(J)) 349,360,454	301750
349 C = RI(K)	301760
I = K	301770
JJ = I	301780



K = K-1	301790
453 CONTINUE	301800
454 D = RI(K)	301810
II = K	301820
JJJ = II	301830
IF (I.NE.NRZIN) GO TO 470	301840
AA = RI(K-1)	301850
III = K-1	301860
R(1) = C	301870
R(2) = D	301880
R(3) = AA	301890
ZE(4) = ZI(II)	301900
ZE(5) = ZI(III)	301910
ZE(6) = ZI(III)	301920
GO TO 480	301930
470 CONTINUE	301940
AA = RI(K+2)	301950
III = K+2	301960
R(1) = AA	301970
R(2) = C	301980
R(3) = D	301990
ZE(4) = ZI(III)	302000
ZE(5) = ZI(II)	302010
ZE(6) = ZI(II)	302020
480 CONTINUE	302030
ZE(1) = ZE(4)*ZE(4)	302040
ZE(2) = ZE(5)*ZE(5)	302050
ZE(3) = ZE(6)*ZE(6)	302060
ZE(7) = 1.0	302070
ZE(8) = 1.0	302080
ZE(9) = 1.0	302090
IF (PHO.GE.P1.AND.PHO.LE.P3) GO TO 370	302100
ITMP = JJ	302110
JJ = JJJ	302120
JJJ = ITMP	302130
370 CONTINUE	302140
CALL SIMQ (ZE,R)	302150
AA = R(1)	302160
BB = R(2)	302170
CC = R(3)	302180
DISC = BB*BB-4.0*AA*(CC-RAD(J))	302190
IF (DISC.LT.0.0) GO TO 8777	302200
Z1 = (-BB+SQRT(DISC))/(2.0*AA)	302210
Z2 = (-BB-SQRT(DISC))/(2.0*AA)	302220
IF (Z1.GE.ZI(JJ).AND.Z1.LE.ZI(JJJ)) Z(J) = Z1	302230
IF (Z2.GE.ZI(JJ).AND.Z2.LE.ZI(JJJ)) Z(J) = Z2	302240
GO TO 449	302250
8777 WRITE(6,8778) J	302260
8778 FORMAT(// ' FOR J =',I3,' THE ROOTS ARE IMAGINARY')	302270
GO TO 449	302280
360 Z(J) = ZI(K)	302290
449 CONTINUE	302300
NUMPT = 20	302310
GO TO 200	302320
C	302330
C MODIFIED ELIPSE	302340
C	302350
130 CONTINUE	302360
A = G2(ISEG)	302370
DO 110 I=1,20	302380
COSP = COS(PHI(I))	302390

SINP = SIN(PHI(I))	302400
SINP1 = 1.0/(SINP+1.0)	302410
RAD(I) = 2.0*A*SINP*SINP1	302420
110 Z(I) = 2.0*A*COSP*(2.0-SINP1)/(3.0*(SINP+1.0))	302430
DO 111 I=1,20	302440
111 Z(I) = Z(I)-Z(20)	302450
NUMPT = 20	302460
GO TO 200	302470
C	302480
C DUMMY GEOMETRY	302490
C	302500
160 CONTINUE	302510
200 CONTINUE	302520
IF(ISEG .NE.1)GO TO 220	302530
IF(IJT(1) .GT. IJT(1))GO TO 230	302540
GO TO 250	302550
220 CALL KLINK(IRET,LNKNUM)	302560
GO TO (230,250,230,250),IRET	302570
C	302580
C CONNECTED AT ITH-JOINT	302590
C	302600
230 CONTINUE	302610
Z1 = Z(1)	302620
DO 240 I=1,NUMPT	302630
Z(I) = Z(I) - Z1	302640
240 CONTINUE	302650
GO TO 270	302660
C	302670
C CONNECTED AT J-JOINT	302680
C	302690
250 INDX= NUMPT/2	302700
DO 260 I=1,INDX	302710
K= NUMPT+1-I	302720
TEMPZ= Z(I)	302730
TEMPR= RAD(I)	302740
Z(I)= Z(K)	302750
RAD(I)=RAD(K)	302760
Z(K)= TEMPZ	302770
RAD(K)= TEMPR	302780
260 CONTINUE	302790
C	302800
C ADD LAST RELATIVE ORIGIN	302810
C	302820
270 DO 280 I=1,NUMPT	302830
Z(I) = Z(I)+RELOR	302840
280 CONTINUE	302850
RELOR = Z(NUMPT)	302860
IF(ISEG .EQ.1)GO TO 300	302870
GO TO (300,300,290,290),IRET	302880
C	302890
C KINEMATIC LINK AT THIS JOINT-ADJUST Z-COORDINATE	302900
C	302910
290 DZ=(RAD(1)-RADOLD)* COTAN(ANGLNK(LNKNUM))	302920
DO 295 I=1,NUMPT	302930
Z(I)= Z(I) + DZ	302940
295 CONTINUE	302950
D = COTAN(ANGLNK(LNKNUM))	302960
300 RADOLD=RAD(NUMPT)	302970
RELOR = Z(NUMPT)	302980
DO 310 I=1,NUMPT	302990
RRAD( I+NPT)= RAD(I)	303000

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      ZZ( I+NPT) = Z(I)  
310 CONTINUE  
      NPT=NPT+NUMPT  
999 RETURN  
      END

---

303010  
303020  
303030  
303040  
303050

FOR,IS KLINK,KLINK		
	SUBROUTINE KLINK(IRET,LNKNUM)	400010
	COMMON/GRAPHS/STIC(30),STP(30),G1(30),G2(30),G3(30),	400020
	1IREGC,ISEG ,NSEG,MGEOM(30),JLINK(30),ILINK(30),ANGLNK(30),NLINK,	400030
	2JJT(30),IJT(30)	400040
	ISEG = ISEG	400050
	IF(IJT(ISEG).EQ. IJT(ISEG-1).OR. IJT(ISEG).EQ. JJT(ISEG-1))	400060
	1GO TO 10	400070
	IF(JJT(ISEG).NE. IJT(ISEG-1).AND. JJT(ISEG).NE. JJT(ISEG-1))	400080
	1GO TO 30	400090
C	CONNECTED AT J-JOINT	400100
	IRET= 2	400110
	GO TO 100	400120
C	CONNECTED AT I-TH JOINT	400130
10	IRET= 1	400140
	GO TO 100	400150
C		400160
C	IS THERE A KINEMATIC LINK	400170
C		400180
30	DO 50 I=1,NLINK	400190
	IF(IJT(ISEG).EQ. JLINK(I))GO TO 40	400200
	IF(JJT(ISEG).NE. JLINK(I))GO TO 50	400210
	IRET= 4	400220
	GO TO 45	400230
40	IRET=3	400240
45	LNKNUM= I	400250
	GO TO 100	400260
50	CONTINUE	400270
	WRITE(6,60)	400280
60	FORMAT(/,1X,'***-ERROR-UNCONNECTED JOINT BETWEEN SEGMENTS' )	400290
	STOP	400300
100	RETURN	400310
	END	400320



	IF (JCLUE.EQ.1) GO TO 100
	J = J-100
	CALL RITE2V (I,J,1023,90,1,11,1,11HTHE REST OF,IERR)
100	J = J-100
	CALL RITE2V (I,J,1023,90,1,11,1,11HTHIS REGION,IERR)
	J = J-100
	CALL RITE2V (I,J,1023,90,1,6,1,6HIS NOT,IERR)
	J = J-100
	CALL RITE2V (I,J,1023,90,1,9,1,9HGRAPHABLE,IERR)
99	CONTINUE
	DX = DS
	RETURN
	END

FOR,IS GEOMET,GEOMET		
	SUBROUTINE GEOMET	600010
C	THIS SUBROUTINE CALCULATES THE GEOMETRY FOR A SHELL SEGMENT.	600020
C	THE INPUT VARIABLES ARE . . .	600030
C	RI(I) - - DISTANCE FROM AXIS OF REV. TO POINTS	600040
C	ON SHELL MERIDIAN.	600050
C	ZI(I) - - DISTANCE ALONG AXIS OF REV. TO THE	600060
C	INTERSECTION OF THE CORRESPONDING RI(I) AND	600070
C	THE AXIS OF REV.	600080
C	NRZIN - - NUMBER OF (RI,ZI) PAIRS READ AS INPUT.	600090
C		600100
	COMMON /SPLINS/ ANG,PSI(100),RADR(100),ZI(14),RI(14),NRZIN,	600110
1	POLY(10),NCOEF	600120
	DIMENSION CI(4,13),DRDZ(14),SOUT(14),S(101),RADD(100)	600130
C		600140
C	FUN(ARG) = SQRT(1.0 + ARG**2)	600150
		600160
	RADS = 3.1415926/180.0	600170
	DATA B/'B ' /	600180
	AMULT = 1.0	600190
	IF (ANG.EQ.B) AMULT = -1.0	600200
C		600210
C	PASS SPLINE CURVE THROUGH INPUT POINTS ON SHELL MERIDIAN, AND	600220
C	COMPUTE DR/DZ AT THESE POINTS.	600230
C		600240
	CALL PLICO (ZI,RI,NRZIN,CI)	600250
	NDELZ = NRZIN - 1	600260
	DO 60 I=1,NRZIN	600270
	CALL PLINE (ZI,RI,NRZIN,CI,ZI(I),FAKE1,DRDZ(I),FAKE2)	600280
60	CONTINUE	600290
C		600300
C	COMPUTE MERIDIONAL ARC LENGTH TO INTERPOLATED POINTS BY	600310
C	NUMERICAL INTEGRATION (SIMPSONS RULE). SINCE SIMPSONS RULE	600320
C	REQUIRES AN EVEN NUMBER OF PARTITIONS, INTERPOLATE A POINT	600330
C	MIDWAY BETWEEN EACH PAIR OF POINTS USING SUBROUTINE SPLINE.	600340
C		600350
	SOUT(1) = 0.	600360
	DO 70 I=1,NDELZ	600370
	DZ2=(ZI(I+1)-ZI(I))/2.0	600380
	DZ6=DZ2/3.0	600390
	CALL PLINE (ZI,RI,NRZIN,CI,ZI(I)+DZ2,FAKE1,DRDZM,FAKE2)	600400
	SOUT(I+1) = SOUT(I) + DZ6*(FUN(DRDZ(I)) + 4.0*FUN(DRDZM) +	600410
1	FUN(DRDZ(I+1)))	600420
70	CONTINUE	600430
C		600440
C	USE SPLICO TO REPRESENT RI(I) AS A FUNCTION OF SOUT(I). THEN USE	600450
C	SPLINE TO INTERPOLATE RADD.	600460
C		600470
	OLDH1 = SOUT(NRZIN)/99.0	600480
100	CALL PLICO (SOUT,RI,NRZIN,CI)	600490
	DO 110 I=1,100	600500
	S(I) = FLOAT(I-1)*OLDH1	600510
	CALL PLINE (SOUT,RI,NRZIN,CI,S(I),RADR(I),RADD(I),RADD2)	600520
	IF (ABS(RADD(I)).GT.1.0) RADD(I)=1.0	600530
110	CONTINUE	600540
	DO 180 J=1,100	600550
	COSPSI = AMULT*RADD(J)	600560
	PSI(J) = ARCOS(COSPSI)	600570
	IF (ANG.EQ.B) GO TO 180	600580
	PSI(J) = 2.0*3.1415926-PSI(J)	600590
180	CONTINUE	600600

XC22 = ST(11,LL)	703070
XC15 = ST(12,LL)	703080
XC16 = ST(13,LL)	703090
XMERD = ST(NCONT-2,LL)	703100
XPRES = ST(NCONT-1,LL)	703110
XMONT = ST(NCONT,LL)	703120
XK21 = XK12	703130
XD21 = XD12	703140
GO TO 103	703150
C	703160
40 CONTINUE	703170
IF (IWORD.EQ.1) GO TO 140	703180
RHOR = 0.0	703190
RHOS = 0.0	703200
RHOI = 0.0	703210
RHOC = 0.0	703220
XMERD = 0.0	703230
XPRES = 0.0	703240
XMONT = 0.0	703250
140 CONTINUE	703260
TEMP3= (1.0-XNUPT * XNUTP)	703270
GO TO (42,47,49,41),THICK	703280
41 GO TO (103,42,103,42,47,49,42,47,49,42,47,49),ISTTAB	703290
C	703300
C SINGLE SHEET	703310
C	703320
42 TEMP1 = ETHET*HI	703330
TEMP2= TEMP1 * HI**2	703340
XK11= TEMP1/TEMP3	703350
XD11= TEMP2/(12.0* TEMP3)	703360
TEMP1 = EPHI*HI	703370
TEMP2= TEMP1*HI**2	703380
XK22= TEMP1/TEMP3	703390
XD22= TEMP2/(12.0* TEMP3)	703400
XK33 = XGPT*HI	703410
XD33= XK33*HI**2/12.0	703420
YBARI = 0.0	703430
YBARC = 0.0	703440
YBARO = 0.0	703450
GO TO 55	703460
C	703470
C EQUAL SHEETS	703480
C	703490
47 CONTINUE	703500
XK11 = 2.0*ETHET*HI/TEMP3	703510
XK22 = 2.0*EPHI*HI/TEMP3	703520
XK33 = 2.0*XGPT	703530
ZBR = HI+T/2.0	703540
ZBH = (ZBR-HI/2.0)**2	703550
XD33 = XGPT*HI*((HI**2)/6.0+2.0*ZBH)	703560
XD11 = HI*(XK11*HI/12.0+2.0*ETHET*ZBH/TEMP3)	703570
XD22 = HI*(XK22*HI/12.0+2.0*EPHI*ZBH/TEMP3)	703580
YBARI = ZBR-HI/2.0	703590
YBARC = ZBR-HI-T/2.0	703600
YBARO = HI/2.0-ZBR	703610
GO TO 55	703620
C	703630
C UNEQUAL FACE SHEETS	703640
C	703650
49 CONTINUE	703660
ZBR = (HI*HI+HO*HO+2.0*(HO*(HI+T)))/(12.0*(HI+HO))	703670



FOR, IS PLINE, PLINE		
	SUBROUTINE PLINE (X,Y,M,C,XINT,YINT,DYDX,D2YDX2)	700010
C	SUBROUTINE FOR SPLINE FIT INTERPOLATION IN THE TABLE OF VALUES	700020
C	(X1,Y1) TO (XM,YM), WHERE M MAY BE AS LARGE AS 100, WHERE THE	700030
C	CONSTANTS C(1,K),C(2,K),C(3,K) AND C(4,K) ARE ALREADY COMPUTED	700040
C	AND STORED.	700050
C	SUBROUTINE ALSO COMPUTES DY/DX AND D2Y/DX2 AT XINT.	700060
	DIMENSION X(14),Y(14),C(4,13)	700070
	IF (XINT-X(1)) 80,10,20	700080
10	YINT = Y(1)	700090
	K=1	700100
	GO TO 70	700110
20	K = 1	700120
30	IF (XINT-X(K+1)) 60,40,50	700130
40	YINT = Y(K+1)	700140
	GO TO 70	700150
50	K = K + 1	700160
	IF (M-K) 80,80,30	700170
60	YINT = (X(K+1) - XINT)*(C(1,K)*(X(K+1)-XINT)**2+C(3,K))	700180
	YINT = YINT + (XINT-X(K))*(C(2,K)*(XINT-X(K))**2+C(4,K))	700190
70	DYDX=-3.0*(C(1,K)*(X(K+1)-XINT)**2-C(2,K)*(XINT-X(K))**2)	700200
1	-C(3,K)+C(4,K)	700210
	D2YDX2=6.0*(C(1,K)*(X(K+1)-XINT)+C(2,K)*(XINT-X(K)))	700220
	RETURN	700230
80	WRITE (6,90)	700240
90	FORMAT (31H OUT OF RANGE FOR INTERPOLATION)	700250
	RETURN	700260
	END	700270

FOR,IS PLICO,PLICO		
	SUBROUTINE PLICO (X,Y,M,C)	800010
C	SUBROUTINE TO DETERMINE C(1,K),C(2,K),C(3,K) AND C(4,K).	800020
	DIMENSION X(14),Y(14),A(14,3),B(14),Z(14)	800030
	DIMENSION D(13),P(13),E(13),C(4,13)	800040
	MM = M-1	800050
	DO 10 K=1,MM	800060
	D(K) = X(K+1) - X(K)	800070
	P(K) = D(K)/6.0	800080
	10 E(K) = (Y(K+1)-Y(K))/D(K)	800090
	DO 20 K=2,MM	800100
	20 B(K) = E(K) - E(K-1)	800110
	A(1,2) = -1.0-D(1)/D(2)	800120
	A(1,3) = D(1)/D(2)	800130
	A(2,3) = P(2)-P(1)*A(1,3)	800140
	A(2,2) = 2.0*(P(1)+P(2)) - P(1)*A(1,2)	800150
	A(2,3) = A(2,3)/A(2,2)	800160
	B(2) = B(2)/A(2,2)	800170
	DO 30 K=3,MM	800180
	A(K,2) = 2.0*(P(K-1)+P(K))-P(K-1)*A(K-1,3)	800190
	B(K) = B(K)-P(K-1)*B(K-1)	800200
	A(K,3) = P(K)/A(K,2)	800210
	30 B(K) = B(K)/A(K,2)	800220
	Q = D(M-2)/D(M-1)	800230
	A(M,1) = 1.0+Q+A(M-2,3)	800240
	A(M,2) = -Q-A(M,1)*A(M-1,3)	800250
	B(M) = B(M-2)-A(M,1)*B(M-1)	800260
	Z(M) = B(M)/A(M,2)	800270
	MN = M-2	800280
	DO 40 I=1,MN	800290
	K = M-I	800300
	40 Z(K) = B(K)-A(K,3)*Z(K+1)	800310
	Z(1) = -A(1,2)*Z(2)-A(1,3)*Z(3)	800320
	DO 50 K=1,MM	800330
	Q = 1.0/(6.0*D(K))	800340
	C(1,K) = Z(K)*Q	800350
	C(2,K) = Z(K+1)*Q	800360
	C(3,K) = Y(K)/D(K)-Z(K)*P(K)	800370
	50 C(4,K) = Y(K+1)/D(K)-Z(K+1)*P(K)	800380
	RETURN	800390
	END	800400

FOR,IS SIMQ,SIMQ	
SUBROUTINE SIMQ (A,B)	900010
DIMENSION A(1),B(1)	900020
C	900030
C FORWARD SOLUTION	900040
C	900050
N = 3	900060
TOL = 0.0	900070
KS = 0	900080
JJ = -N	900090
DO 65 J=1,N	900100
JY = J+1	900110
JJ = JJ+N+1	900120
BIGA = 0.0	900130
IT = JJ-J	900140
DO 30 I=J,N	900150
C	900160
C SEARCH FOR MAXIMUM COEFFICIENT IN COLUMN	900170
C	900180
IJ = IT+I	900190
IF (ABS(BIGA)-ABS(A(IJ))) 20,30,30	900200
20 BIGA = A(IJ)	900210
IMAX = I	900220
30 CONTINUE	900230
C	900240
C TEST FOR PIVOT LESS THAN TOLERANCE (SINGULAR MATRIX)	900250
C	900260
IF (ABS(BIGA)-TOL) 35,35,40	900270
35 KS = 1	900280
RETURN	900290
C	900300
C INTERCHANGE ROWS IF NECESSARY	900310
C	900320
40 I1 = J+N*(J-2)	900330
IT = IMAX-J	900340
DO 50 K=J,N	900350
I1 = I1+N	900360
I2 = I1+IT	900370
SAVE = A(I1)	900380
A(I1) = A(I2)	900390
A(I2) = SAVE	900400
C	900410
C DIVIDE EQUATION BY LEADING COEFFICIENT	900420
C	900430
50 A(I1) = A(I1)/BIGA	900440
SAVE = B(IMAX)	900450
B(IMAX) = B(J)	900460
B(J) = SAVE/BIGA	900470
C	900480
C ELIMINATE NEXT VARIABLE	900490
C	900500
IF (J-N) 55,70,55	900510
55 IQS = N*(J-1)	900520
DO 65 IX=JY,N	900530
IXJ = IQS+IX	900540
IT = J-IX	900550
DO 60 JX=JY,N	900560
IXJX = N*(JX-1)+IX	900570
JJX = IXJX+IT	900580
60 A(IXJX) = A(IXJX)-(A(IXJ)*A(JJX))	900590
65 B(IX) = B(IX)-(B(J)*A(IXJ))	900600

C		900610
C	BACK SOLUTION	900620
C		900630
70	NY = N-1	900640
	IT = N*N	900650
	DO 80 J=1,NY	900660
	IA = IT-J	900670
	IB = N-J	900680
	IC = N	900690
	DO 80 K=1,J	900700
	B(IB) = B(IB)-A(IA)*B(IC)	900710
	IA = IA-N	900720
80	IC = IC-1	900730
	RETURN	900740
	END	900750

```

FOR,IS CYCLE,CYCLE
SUBROUTINE CYCLE
INTEGER SEGTAB,TYPE
COMMON NERROR,ICOUNT
COMMON /TYGER/ XMAT(270,10),LST(30),ST(30,31),DUM(20),NSEGS(30),
C          NRNG(30),JROW(30,30),KELVN(30,30),JMAT(30,30),
O          NPP(30,30),NXMAT(20),NREG,NORING,NMPT
COMMON /NAM1/ FACE(4),STRGO(7),THERM(4),MATER(3),SEGTAB(12)
EQUIVALENCE (DUM(1),O)
DATA DLIMTR/4H----/
READ(5,1010) LINPUT,CYC1,CYCP,LDISTL,NMAT,OMEGA,DUM
1010 FORMAT(7X,I2,2X,F6.0,F4.0,2X,2I2,31X,E14.7,T1,20A4)
WRITE(6,2001) DUM
2001 FORMAT(1X,20A4)
IF (LDISTL.EQ.0) LDISTL = 1
IF (NMAT.EQ.0) GO TO 1
NROW = 0
KK = -1
NSAVE = 0
DO 13 I=1,NMPT
KK = KK+2
II = NROW+1
READ(5,1004) STD,TYPE,DUM
1004 FORMAT(2(A4,6X),T1,20A4)
WRITE(6,2001) DUM
NROW = 27
DO 11 L=1,3
11 IF (TYPE.EQ.MATER(L)) GO TO 12
NERROR = 1
CALL ETRAP
WRITE(6,223)
223 FORMAT(28X,103H* DUE TO INPUT ERROR IT IS IMPOSSIBLE TO CHECK TH 200830
1E FOLLOWING CARDS UP TO THE DASH-SEPARATOR CARD. */) 200840
GO TO 2
12 CONTINUE
IF (L.EQ.1) NROW = 7
IF (L.EQ.2) NROW = 17
LLL = NSAVE+NROW
READ(5,1005) ((XMAT(M,J),J=1,10),M=II,LLL)
1005 FORMAT(5E14.7)
WRITE(6,1205) ((XMAT(M,J),J=1,10),M=II,LLL)
1205 FORMAT(1X,5E14.7)
DO 608 M=3,10
IF (XMAT(II,M-1).LT.XMAT(II,M)) GO TO 608
IF (XMAT(II,M).EQ.0.0) GO TO 608
NERROR = 32
CALL ETRAP
608 CONTINUE
NROW = NSAVE+NROW
13 NSAVE = NROW
2 READ(5,2000) DUM
2000 FORMAT(20A4)
WRITE(6,2001) DUM
IF (D.NE.DLIMTR) GO TO 2
WRITE(6,222)
222 FORMAT(/)
1 CONTINUE
IF (LDISTL.EQ.1) GO TO 150
DO 100 JREG=1,NREG
NSEG = NSEGS(JREG)
DO 105 JSEG=1,NSEG

```

```

      NROW = JROW(JREG,JSEG)
      KELVIN = KELVN(JREG,JSEG)
      MAT = JMAT(JREG,JSEG)
      NP = NPP(JREG,JSEG)
      K = NROW+1
      JJ = 1
      JJJ = 6
      JT = JJ
      JTT = JJJ
      L = 0
      READ(5,1014) (LST(J),J=JJ,JJJ),DUM
1014  FORMAT(6I1,T1,20A4)
      WRITE(6,2001) DUM
      IF (LST(JJJ) 8031,19,20
20  L = LST(JJ)
1026  IF (LST(1).NE.1.AND.(KELVIN.EQ.3.OR.KELVIN.EQ.4)) GO TO 1027
      GO TO 1028
1027  NERROR = 35
      CALL ETRAP
      WRITE(6,999) NRC,NSC
999  FORMAT(/5X,'* REGION NUMBER ',12,5X,'SEGMENT NUMBER ',12,' *'
1      /)
1028  IF (LST(1).NE.4.AND.KELVIN.EQ.1) GO TO 1029
      GO TO 1025
1029  NERROR = 35
      CALL ETRAP
      WRITE(6,999) NRC,NSC
1025  IF (L.NE.1.AND.L.NE.4) GO TO 8031
      GO TO 19
8031  NERROR = 27
      CALL ETRAP
      WRITE(6,999) NRC,NSC
      WRITE(6,223)
      GO TO 7
19  JJ = JJ+1
      IF (L.NE.0.AND.KELVIN.EQ.2) GO TO 8075
      GO TO 23
8075  NERROR = 35
      CALL ETRAP
      WRITE(6,999) NRC,NSC
23  IF (LST(JJJ) 8032,22,21
21  L = L+1
      IF (LST(JJ).NE.1) GO TO 8032
22  IF (JJ.EQ.JJJ) GO TO 24
      JJ = JJ+1
      GO TO 23
8032  NERROR = 27
      CALL ETRAP
      WRITE(6,999) NRC,NSC
      WRITE(6,223)
      GO TO 7
24  IF (L.EQ.0) GO TO 71
      LY = K
      KK = K+L-1
      DO 72 M=K,KK
      READ(5,1005) (ST(M,J),J=1,NP)
      WRITE(6,1205) (ST(M,J),J=1,NP)
72  CONTINUE
71  CONTINUE
      IF (NMAT.EQ.0.OR.LDISTL.NE.1) GO TO 590
      WRITE(6,996)

```

```

996 FORMAT(/35X,'WARNING - CHECK PREVIOUS TEMPERATURE LOADS (IF ANY) A
AGAINST NEW MATERIAL PROPERTY TABLE RANGE.')
```

---

```

GO TO 105
```

---

```

590 CONTINUE
IF (LST(1).EQ.0) GO TO 105
IF (MAT.GT.NMPT) GO TO 7
IF (NP.LT.2.OR.NP.GT.30) GO TO 7
IF (KELVIN.NE.5) GO TO 125
IF (LST(1).EQ.1) KELVIN = 3
IF (LST(1).EQ.4) KELVIN = 1
```

---

```

125 CONTINUE
DO 123 LL=1,NP
L=(MAT-1)*2+1
II=NXMAT(L)
III=NXMAT(L+1)
M=1
GO TO (91,123,93,93),KELVIN
```

---

```

91 TEMPAV = (ST(LY,LL)+ST(LY+1,LL)+ST(LY+2,LL)+ST(LY+3,LL))/4.0
ARG=TEMPAV
GOTO 94
```

---

```

93 ARG = ST(NROW + 1,LL)
```

---

```

94 DO 104 I = 2,10
IF (ARG-XMAT(II,I)) 121,123,104
```

---

```

121 IF (I-2) 8007,8007,123
```

---

```

8007 NERROR = 28
CALL ETRAP
WRITE(6,998) NRC,NSC,LL
```

---

```

998 FORMAT(/5X,'* REGION NUMBER ',I2,5X,'SEGMENT NUMBER ',I2,5X,
1 'SEGMENT GEOMETRY TABLE ITEM ',I2,' *'////)
GO TO 123
```

---

```

104 CONTINUE
NERROR = 29
CALL ETRAP
WRITE(6,998) NRC,NSC,LL
```

---

```

123 CONTINUE
```

---

```

105 CONTINUE
NRING = NRNG(JREG)
IF (NRING.EQ.0) GO TO 100
DO 110 K=1,NRING
READ(5,215) SIGOX,RMOSS,RMOSN,TI,TO,DUM
```

---

```

215 FORMAT(5E14.7,T1,20A4)
110 WRITE(6,2001) DUM
```

---

```

100 CONTINUE
IF (NORING.EQ.0) GO TO 250
DO 240 J=1,NORING
READ(5,215) SIGOX,RMOSS,RMOSN,TI,TO,DUM
```

---

```

240 WRITE(6,2001) DUM
```

---

```

250 CONTINUE
READ(5,302) LINLOD,DUM
```

---

```

302 FORMAT(I4,T1,20A4)
WRITE(6,2001) DUM
```

---

```

IF (LINLOD.EQ.0) GO TO 7
DO 304 N=1,LINLOD
READ(5,305) JEXT1,XFL,DUM
```

---

```

305 FORMAT(5X,I5,E14.7,T1,20A4)
WRITE(6,2001) DUM
```

---

```

304 CONTINUE
```

---

```

7 READ(5,2000) DUM
WRITE(6,2001) DUM
IF (D.NE.DLIMTR) GO TO 7
WRITE(6,222)
```

---

FOR,IS PLICO,PLICO	
SUBROUTINE PLICO (X,Y,M,C)	2500010
C    SUBROUTINE TO DETERMINE C(1,K),C(2,K),C(3,K) AND C(4,K).	2500020
DIMENSION X(14),Y(14),A(14,3),B(14),Z(14)	2500030
DIMENSION D(13),P(13),E(13),C(4,13)	2500040
MM = M-1	2500050
DO 10 K=1,MM	2500060
D(K) = X(K+1) - X(K)	2500070
P(K) = D(K)/6.0	2500080
10    E(K) = (Y(K+1)-Y(K))/D(K)	2500090
DO 20 K=2,MM	2500100
20    B(K) = E(K) - E(K-1)	2500110
A(1,2) = -1.0-D(1)/D(2)	2500120
A(1,3) = D(1)/D(2)	2500130
A(2,3) = P(2)-P(1)*A(1,3)	2500140
A(2,2) = 2.0*(P(1)+P(2)) - P(1)*A(1,2)	2500150
A(2,3) = A(2,3)/A(2,2)	2500160
B(2) = B(2)/A(2,2)	2500170
DO 30 K=3,MM	2500180
A(K,2) = 2.0*(P(K-1)+P(K))-P(K-1)*A(K-1,3)	2500190
B(K) = B(K)-P(K-1)*B(K-1)	2500200
A(K,3) = P(K)/A(K,2)	2500210
30    B(K) = B(K)/A(K,2)	2500220
Q = D(M-2)/D(M-1)	2500230
A(M,1) = 1.0+Q+A(M-2,3)	2500240
A(M,2) = -Q-A(M,1)*A(M-1,3)	2500250
B(M) = B(M-2)-A(M,1)*B(M-1)	2500260
Z(M) = B(M)/A(M,2)	2500270
MN = M-2	2500280
DO 40 I=1,MN	2500290
K = M-I	2500300
40    Z(K) = B(K)-A(K,3)*Z(K+1)	2500310
Z(1) = -A(1,2)*Z(2)-A(1,3)*Z(3)	2500320
DO 50 K=1,MM	2500330
Q = 1.0/(6.0*D(K))	2500340
C(1,K) = Z(K)*Q	2500350
C(2,K) = Z(K+1)*Q	2500360
C(3,K) = Y(K)/D(K)-Z(K)*P(K)	2500370
50    C(4,K) = Y(K+1)/D(K)-Z(K+1)*P(K)	2500380
RETURN	2500390
END	2500400



FOR,IS ETRAP,ETRAP	
SUBROUTINE ETRAP	1000010
COMMON NERROR,ICOUNT	1000020
ICOUNT = ICOUNT+1	1000030
GO TO (1,2,3,4,5,6,7,8,9,10,11,12,13,14,15,16,17,18,19,20,21,22,	1000040
1 23,24,25,26,27,28,29,30,31,32,33,34,35,36,37,38,39,40),NERROR	
1 WRITE(6,101)	1000060
101 FORMAT(/ 4X,'ONE OF THE MATERIAL PROPERTY TABLES CANNOT BE IDENTI	1000070
1FIED AS ISOT, ORTH, OR STIF.')	1000080
GO TO 99	1000090
2 WRITE(6,102)	1000100
102 FORMAT(/ 4X,'THE TYPE OF GEOMETRY OF A SEGMENT CANNOT BE IDENTIFI	1000110
1ED AS ONE HANDLED BY THE PROGRAM.')	1000120
GO TO 99	1000130
3 WRITE(6,103)	1000140
103 FORMAT(/ 4X,'THE NUMBER OF POINTS IN THE ST TABLE MUST BE BETWEEN	1000150
1 2 AND 30.')	1000160
GO TO 99	1000170
4 WRITE(6,104)	1000180
104 FORMAT(/ 4X,'A MATERIAL PROPERTY TABLE NAME FOR A SEGMENT CANNOT	1000190
1BE FOUND IN THE TABLE LIST.')	1000200
GO TO 99	1000210
5 WRITE(6,105)	1000220
105 FORMAT(/ 4X,'THE TYPE OF MATERIAL PROPERTY TABLE FOR A SEGMENT CA	1000230
1NNOT BE IDENTIFIED AS ISOT, ORTH, OR STIF.')	1000240
GO TO 99	1000250
6 WRITE(6,106)	1000260
106 FORMAT(/ 4X,'THE PROBLEM INPUT CAN ONLY BE THIC, RWAf, RWA1, RWA2	1000270
1, RWA3, ST10, ST11, ST12, ST13, ISG1, ISG2, OR ISG3.')	1000280
GO TO 99	1000290
7 WRITE(6,107)	1000300
107 FORMAT(/ 4X,'THE WALL CONSTRUCTION OF A SEGMENT CANNOT BE IDENTIF	1000310
1IED AS SING, EQUA, UNEQ, OR BLAN.')	1000320
GO TO 99	1000330
8 WRITE(6,108)	1000340
108 FORMAT(/ 4X,'THE TYPE OF TEMPERATURE INPUT FOR A SEGMENT CANNOT B	1000350
1E IDENTIFIED AS THST, NOTH, THCN, OR THIN.')	1000360
GO TO 99	1000370
9 WRITE(6,109)	1000380
109 FORMAT(/ 4X,'THE WAFFLE GRID SPACING IS ZERO.')	1000390
GO TO 99	1000400
10 WRITE(6,110)	1000410
110 FORMAT(/ 4X,'THE RING SPACING IS ZERO.')	1000420
GO TO 99	1000430
11 WRITE(6,111)	1000440
111 FORMAT(/ 4X,'THE STRINGER SPACING IS ZERO.')	1000450
GO TO 99	1000460
12 WRITE(6,112)	1000470
112 FORMAT(/ 4X,'THE OUTSIDE SHEET THICKNESS IS ZERO.')	1000480
GO TO 99	1000490
13 WRITE(6,113)	1000500
113 FORMAT(/ 4X,'THE CORE THICKNESS IS ZERO.')	1000510
GO TO 99	1000520
14 WRITE(6,114)	1000530
114 FORMAT(/ 4X,'THE SHEET THICKNESS IS ZERO.')	1000540
GO TO 99	1000550
15 WRITE(6,115)	1000560
115 FORMAT(/ 4X,'THE INSIDE SHEET THICKNESS IS ZERO.')	1000570
GO TO 99	1000580
16 WRITE(6,116)	1000590
116 FORMAT(/ 4X,'THE K11 STIFFNESS PARAMETER IS ZERO.')	1000600

GO TO 99	1000610
17 WRITE(6,117)	1000620
117 FORMAT(/ 4X,'THE K12 STIFFNESS PARAMETER IS ZERO.')	1000630
GO TO 99	1000640
18 WRITE(6,118)	1000650
118 FORMAT(/ 4X,'THE K21 STIFFNESS PARAMETER IS ZERO.')	1000660
GO TO 99	1000670
19 WRITE(6,119)	1000680
119 FORMAT(/ 4X,'THE K22 STIFFNESS PARAMETER IS ZERO.')	1000690
GO TO 99	1000700
20 WRITE(6,120)	1000710
120 FORMAT(/ 4X,'THE K33 STIFFNESS PARAMETER IS ZERO.')	1000720
GO TO 99	1000730
21 WRITE(6,121)	1000740
121 FORMAT(/ 4X,'THE D11 STIFFNESS PARAMETER IS ZERO.')	1000750
GO TO 99	1000760
22 WRITE(6,122)	1000770
122 FORMAT(/ 4X,'THE D12 STIFFNESS PARAMETER IS ZERO.')	1000780
GO TO 99	1000790
23 WRITE(6,123)	1000800
123 FORMAT(/ 4X,'THE D21 STIFFNESS PARAMETER IS ZERO.')	1000810
GO TO 99	1000820
24 WRITE(6,124)	1000830
124 FORMAT(/ 4X,'THE D22 STIFFNESS PARAMETER IS ZERO.')	1000840
GO TO 99	1000850
25 WRITE(6,125)	1000860
125 FORMAT(/ 4X,'THE D33 STIFFNESS PARAMETER IS ZERO.')	1000870
GO TO 99	1000880
26 WRITE(6,126)	1000890
126 FORMAT(/ 4X,'THE PROGRAM CANNOT RECOGNIZE THE HARDENING CLUE AS B 1EING EITHER ISOT, KINE OR PERF.')	
GO TO 99	1000920
27 WRITE(6,127)	1000930
127 FORMAT(/ 4X,'THE LOAD INDICATOR CLUES CAN ONLY BE ZERO, BLANK, CN 1E, OR FOUR.')	1000940
GO TO 99	1000950
28 WRITE(6,128)	1000960
128 FORMAT(/ 4X,'THE INTERPOLATED VALUE OF TEMPERATURE FOR USE IN THE 1 MATERIAL PROPERTY TABLE IS LESS THAN THE SECOND TEMPERATURE VALUE 2.')	1000970
GO TO 99	1000980
29 WRITE(6,129)	1000990
129 FORMAT(/ 4X,'THE INTERPOLATED VALUE OF TEMPERATURE FOR USE IN THE 1 MATERIAL PROPERTY TABLE IS GREATER THAN THE LAST VALUE OF TEMPERA 2TURE.')	1001000
GO TO 99	1001010
30 WRITE(6,130)	1001020
130 FORMAT(/ 4X,'FOR KINEMATIC LINKS BETWEEN SEGMENTS, THE DEPENDENT 1JOINT NUMBER MUST BE GREATER THAN THE INDEPENDENT JOINT NUMBER.')	1001030
GO TO 99	1001040
31 WRITE(6,131)	1001050
131 FORMAT(/ 4X,'J-TH JOINTS ON SUCCESSIVE INTER-REGION KINEMATIC LIN 1K CARDS MUST BE IN INCREASING ORDER.')	1001060
GO TO 99	1001070
32 WRITE(6,132)	1001080
132 FORMAT(/ 4X,'TEMPERATURE VALUES (COLUMNS 2 THRU END) IN THE MATER 1IAL PROPERTY TABLE MUST BE IN INCREASING ORDER.')	1001090
GO TO 99	1001100
33 WRITE(6,133)	1001110
133 FORMAT(/ 4X,'FOR AN ANNULAR PLATE NEAR THE AXIS OF REVOLUTION, TH 1E END POINT LOCATIONS SHOULD BE IN A RATIO BETWEEN .01 AND 100.')	1001120
	1001130
	1001140
	1001150
	1001160
	1001170
	1001180
	1001190
	1001200
	1001210

GO TO 99	1001220
34 WRITE(6,134)	1001230
134 FORMAT(/ 4X,'DEGREES OF FREEDOM OF DEPENDENT (J) JOINT OF KINEMAT	1001240
1IC LINKS MUST BE ''ZEROED OUT''.')	1001250
GO TO 99	1001260
35 WRITE(6,135)	1001270
135 FORMAT(/ 4X,'TEMPERATURE AND LOAD CLUES ARE INCONSISTENT.')	1001280
GO TO 99	1001290
36 WRITE(6,136)	1001300
136 FORMAT(/ 4X,'THE COMBINATION OF AN ORTHOTROPIC MATERIAL AND THE I	
1SOTROPIC HARDENING RULE IS NOT PRESENTLY ALLOWED.')	
GO TO 99	1001330
37 WRITE(6,137)	1001340
137 FORMAT(/ 4X,'THE NUMBER OF REGION RINGS EXCEEDS 28.')	1001350
GO TO 99	1001360
38 WRITE(6,138)	1001370
138 FORMAT(/ 4X,'THE NUMBER OF STRUCTURE RINGS EXCEEDS 28.')	1001380
GO TO 99	1001390
39 WRITE(6,139)	1001400
139 FORMAT(/ 4X,'THE NUMBER OF GEOMETRY INPUT POINTS EXCEEDS 14.')	1001410
GO TO 99	
40 WRITE(6,140)	
140 FORMAT(/ 4X,'PLASTICITY ANALYSIS FOR THE STIFFNESS CLUE WORDS RWA	
IF OR ST10 IS INVALID.')	
99 RETURN	1001420
END	1001430

## SECTION 2

### REFERENCES

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2. Svalbonas, V., and Ogilvie, P., "Numerical Analysis of Stiffened Shells of Revolution - Vol. VII", NASA CR-2273, September 1973.
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